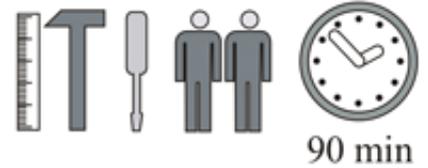
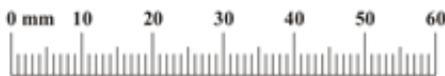
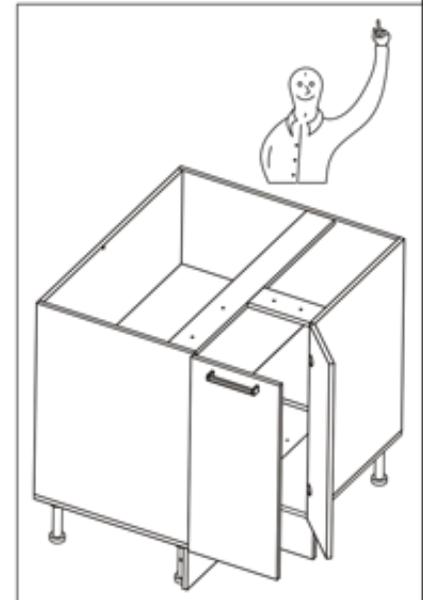
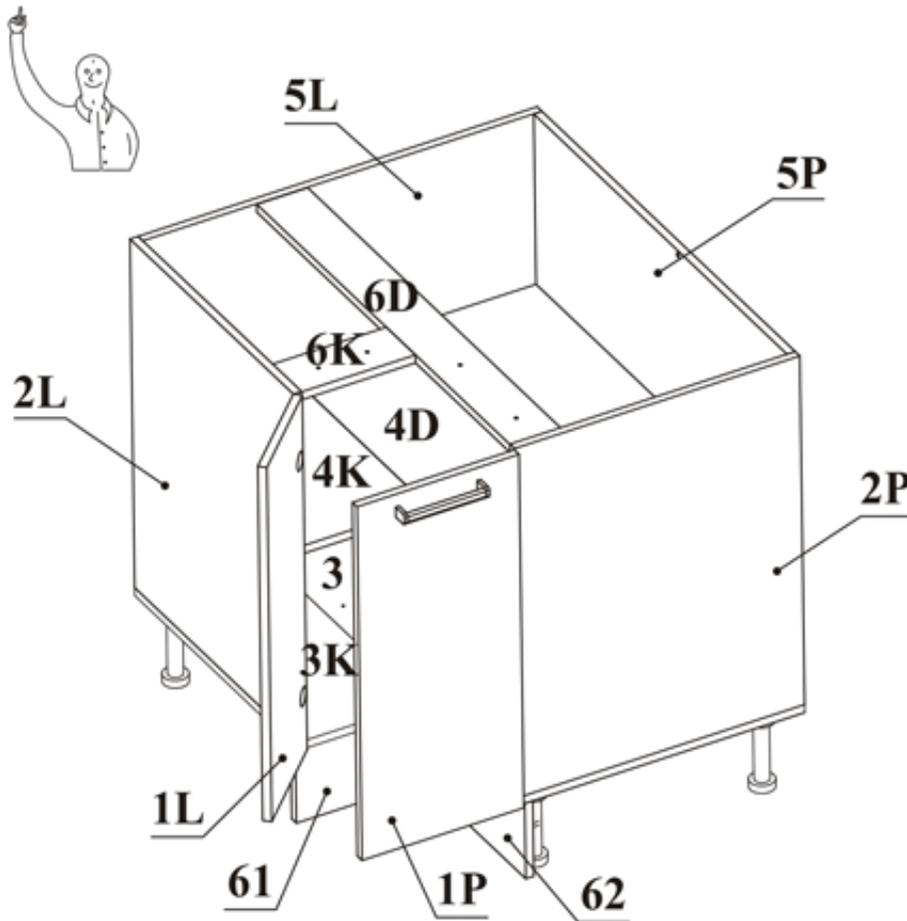


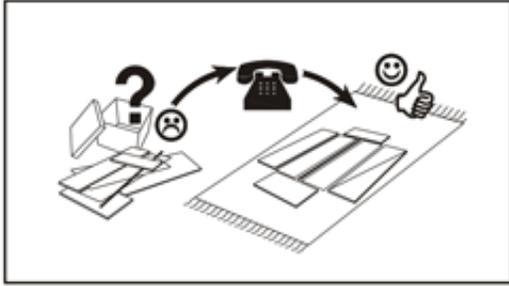
Assembly Instructions for cabinets: S90/80

Check all the items are in your box according to the list on this manual. If you are missing anything, please check all other boxes first and then send us an email with a list of the parts you need.

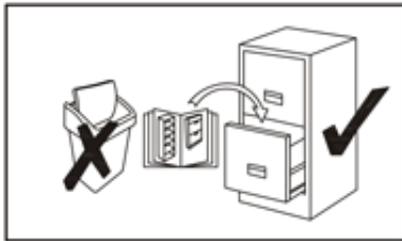


B4 X10		D10 X36	 US03,5x13	B5 X14		G5 X14		E10 X4		E11 X4	 H=0
G1 X1		A1 X21	 ø8x36	B11 X27	 ø7x50	G4 X27		AR1 X4		AR2 X4	
B9 X2	 ø7x48	ZN X1		D26 X2	 M4x22	D30 X8	 US03,5x16	UP6 X4	 UP04x30	G2 X1	
Z2 X2	 ø5	I13 X6	 L-150 mm.	I14 X2							

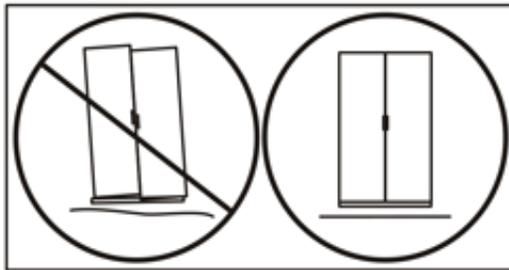
S90/80



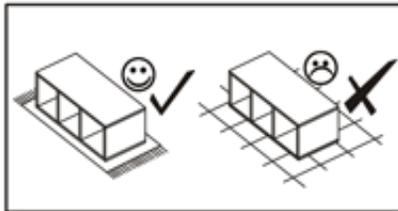
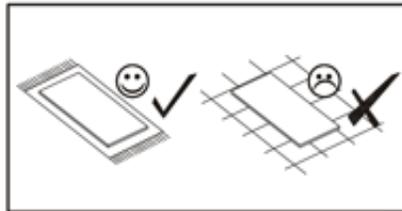
Check all the items are in your box according to the list on this manual. If you are missing anything, please check all other boxes first and then send us an email with a list of the parts you need.



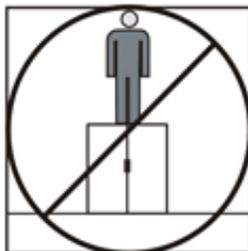
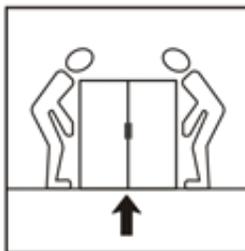
Keep your product assembly manual in a safe place until your kitchen is finished.



Be sure to assemble your cabinets on a flat surface and keep them straight and square.



Assemble your cabinets on a rug or a surface that will not scratch or damage them.



Do not push cabinets into place. Get someone to help you lift the cabinets into place, or you could risk damaging the feet.
Do not stand on the cabinets.



Once protective film on thermal wrap doors is removed, do not clean for 7 days. This allows the surface to harden. Only clean the cabinets with a small amount of warm water or non harsh chemicals.

S90/80

1

Drill through and attach handles.

Screw E10 hinges to insides of doors. Push in Z2 screwhole caps for unused holes.

2

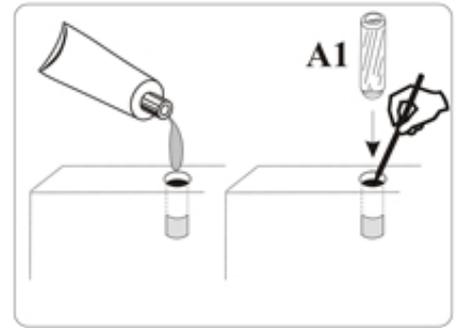
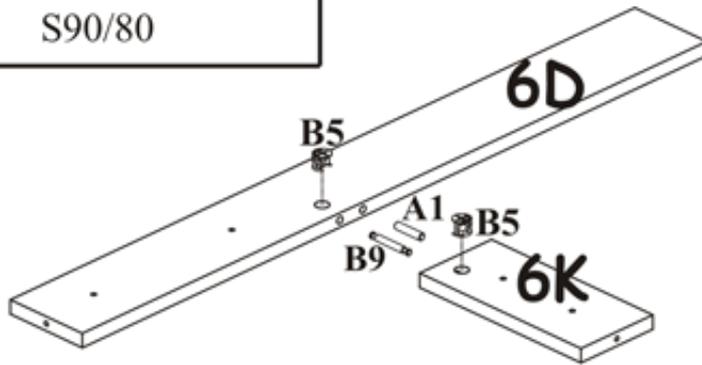
Knock in A1 dowells

Push the B5 Cam parts into the holes on the panels. Screw the B4 Cam parts into the corresponding holes on the other panels. Screw on E11 hinge clips.

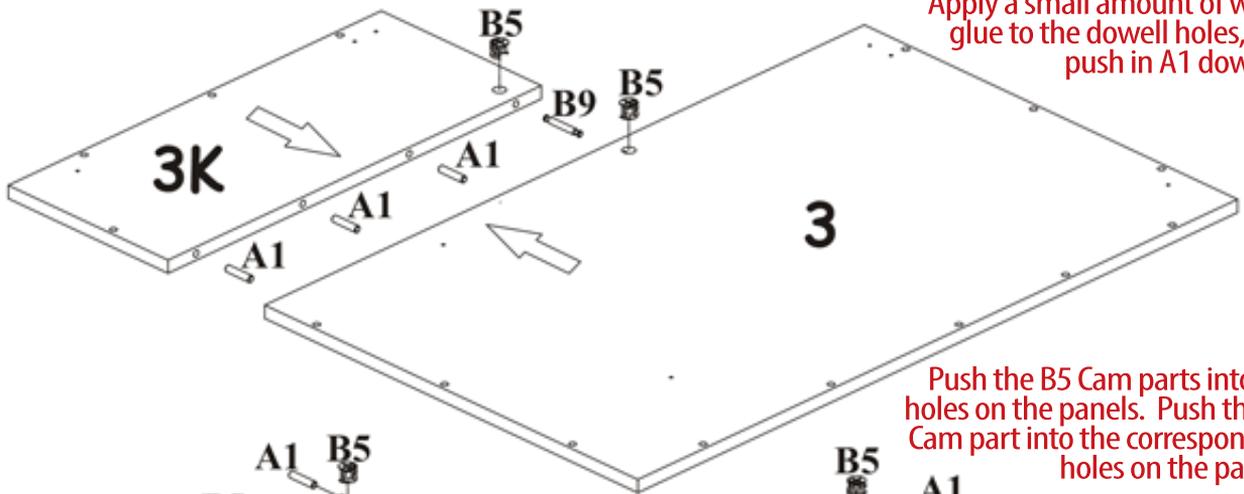
FRONT

S90/80

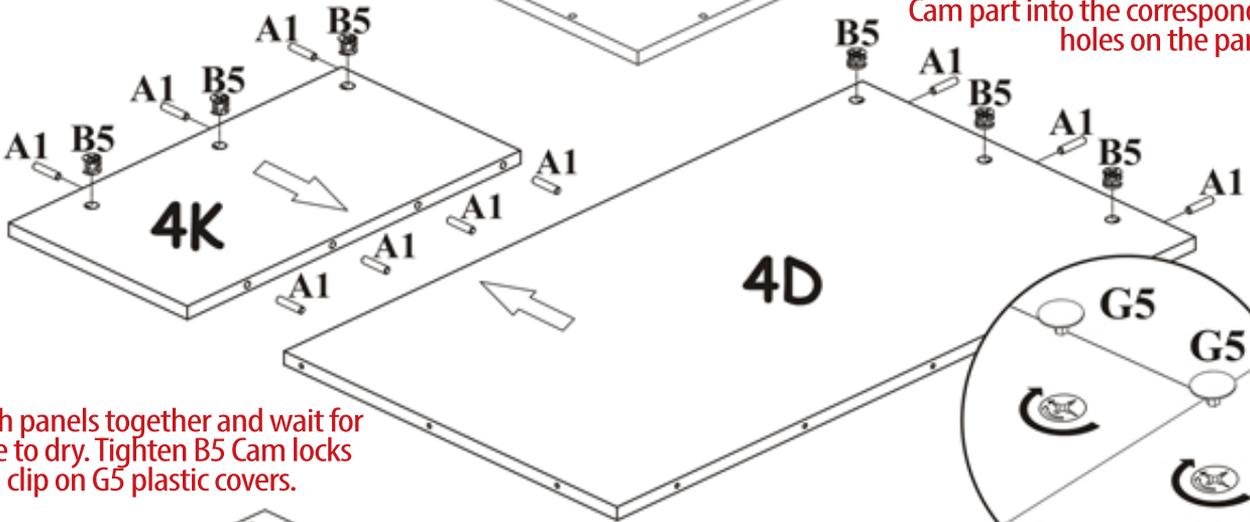
3



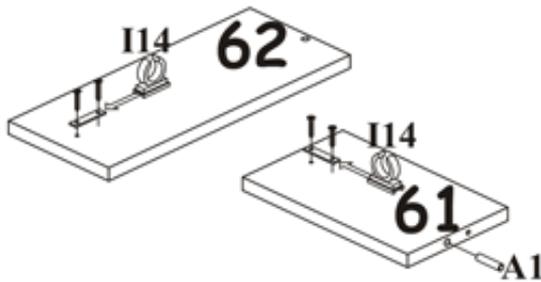
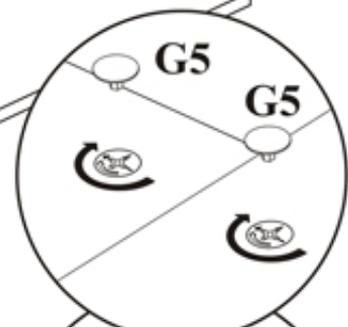
Apply a small amount of wood glue to the dowell holes, and push in A1 dowells.



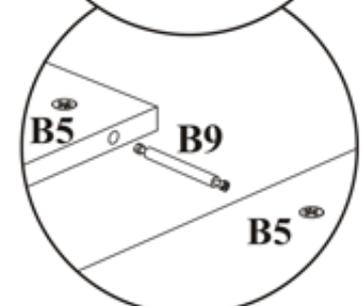
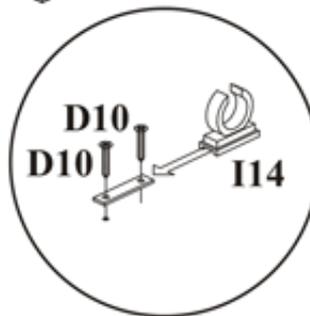
Push the B5 Cam parts into the holes on the panels. Push the B9 Cam part into the corresponding holes on the panels.



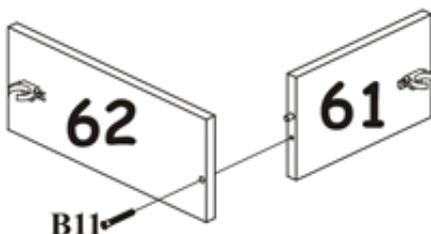
Push panels together and wait for glue to dry. Tighten B5 Cam locks and clip on G5 plastic covers.



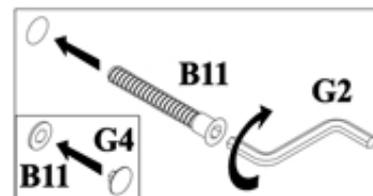
Screw on the toe kick clip brackets to line up with the cabinet feet and slide the clips on.



4

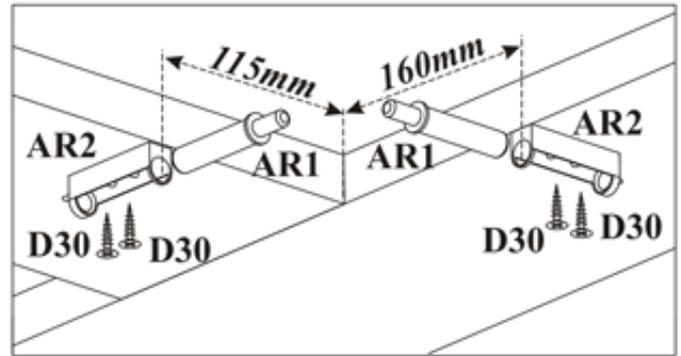
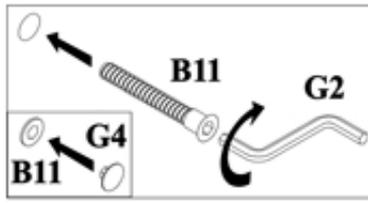


Screw together toe kicks with B11 screws and allen key tool.

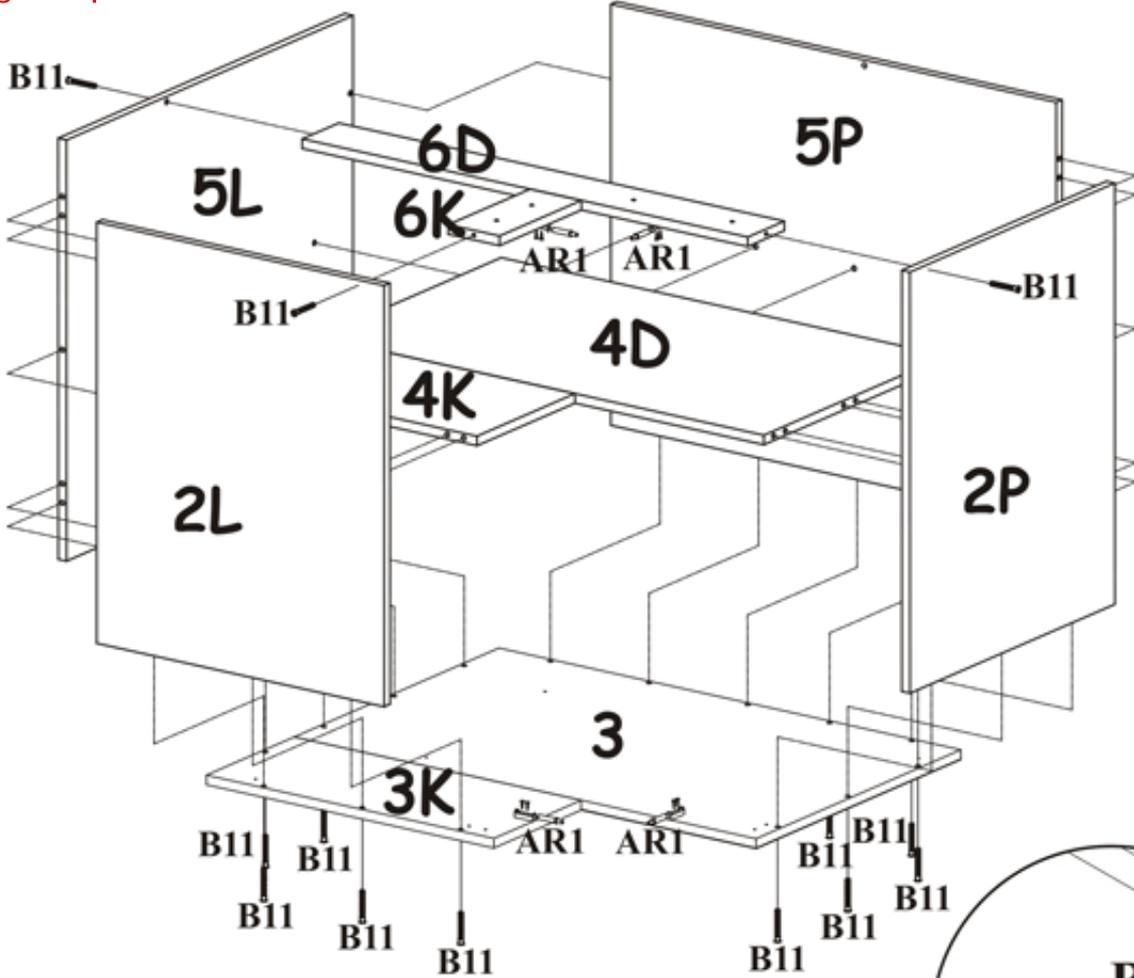


S90/80

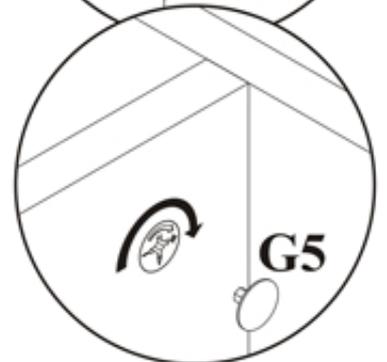
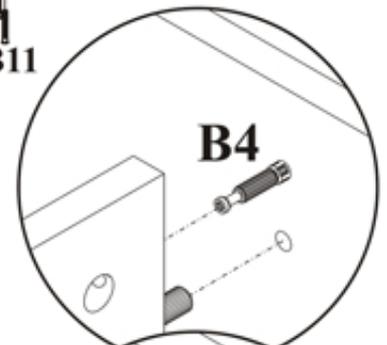
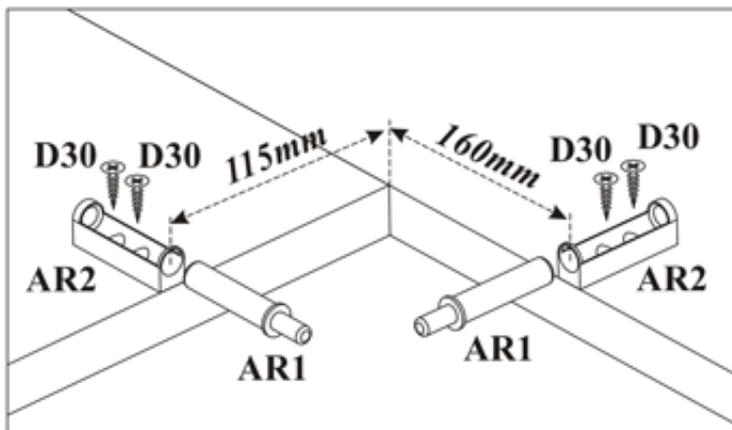
5



Screw together cabinet frame with B11 screws and allen key tool. Push on white G4 cover caps. Tighten up G5 Cam locks.

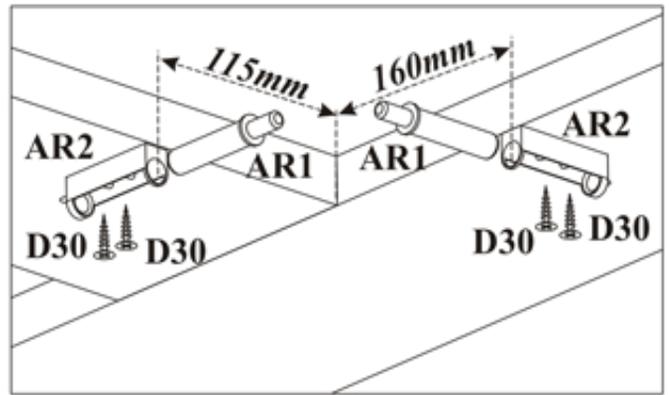
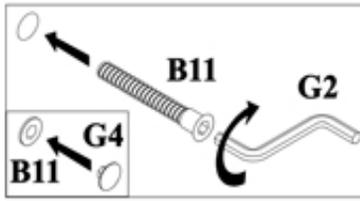


Screw on AR2 slow-close brackets then push in AR1 slow close buttons.

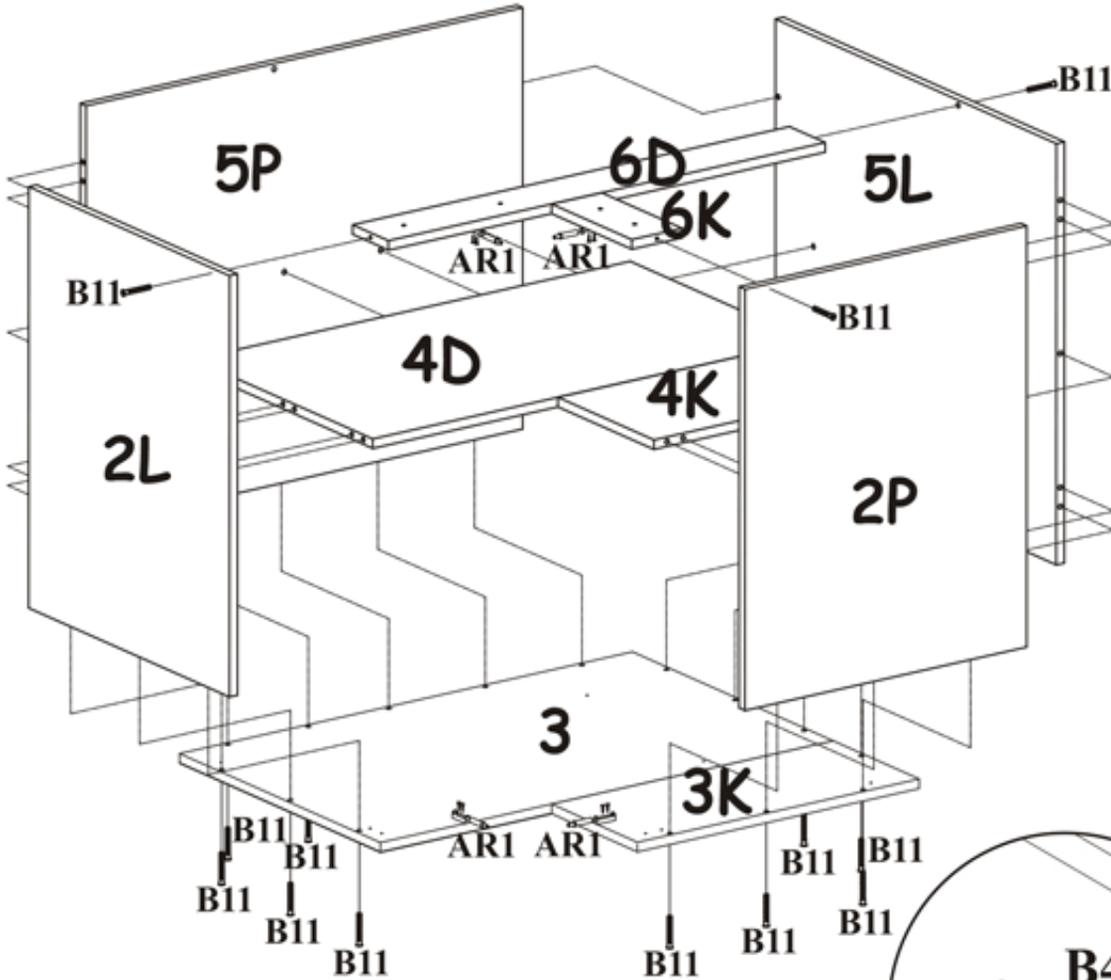


S90/80

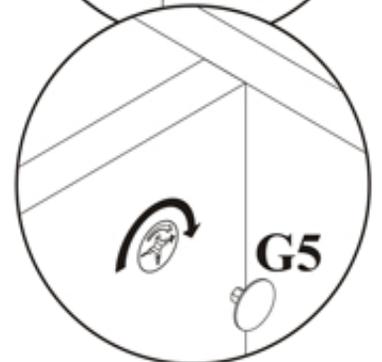
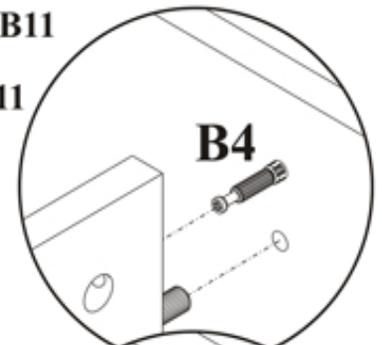
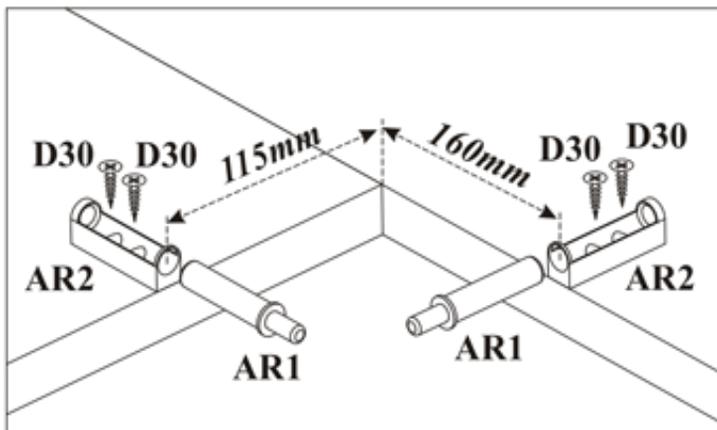
5



Screw together cabinet frame with B11 screws and allen key tool. Push on white G4 cover caps. Tighten up G5 Cam locks.



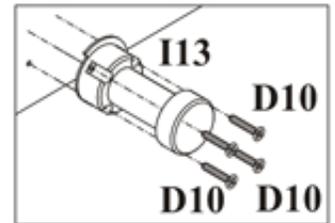
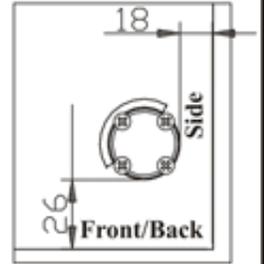
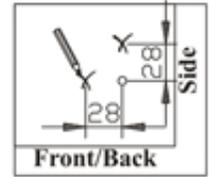
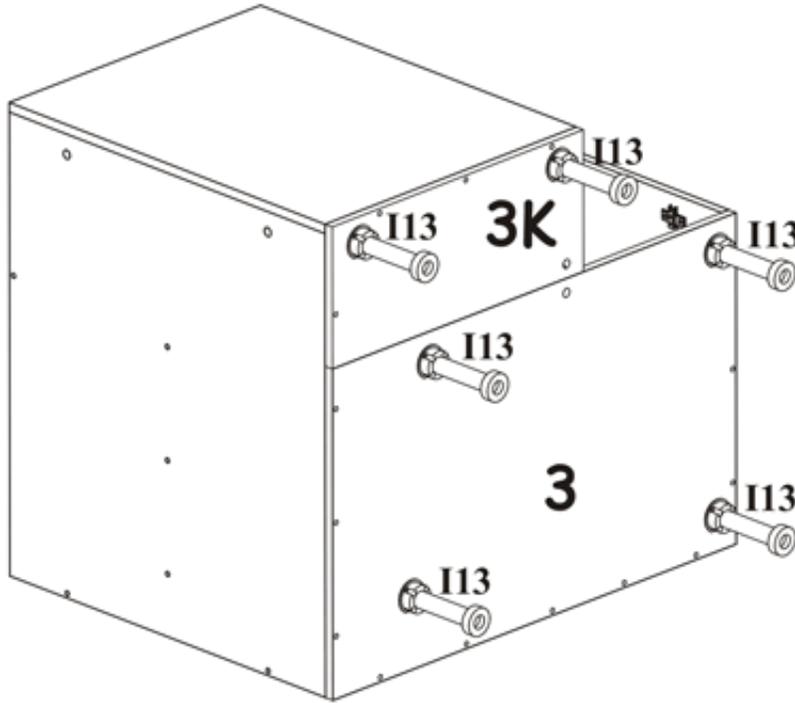
Screw on AR2 slow-close brackets then push in AR1 slow close buttons.



S90/80

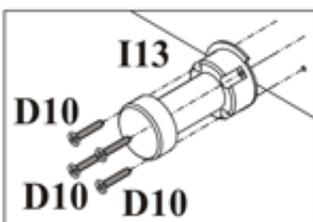
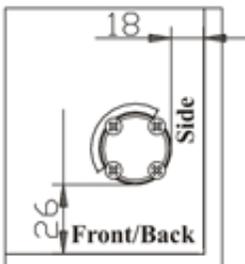
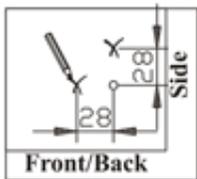
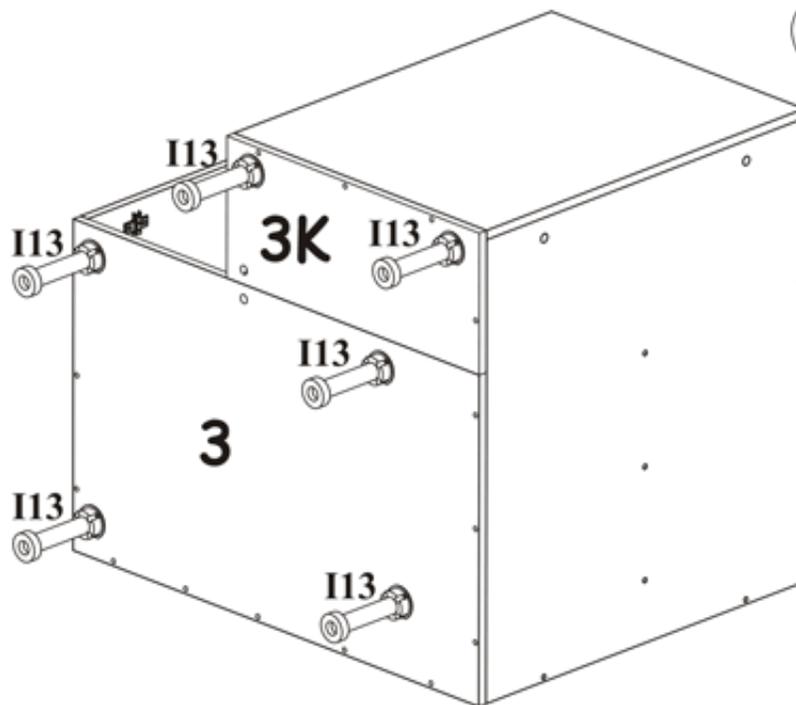
Carefully lift cabinet onto its side, then screw on the Feet (I13).

6



6

Carefully lift cabinet onto its side, then screw on the Feet (I13).

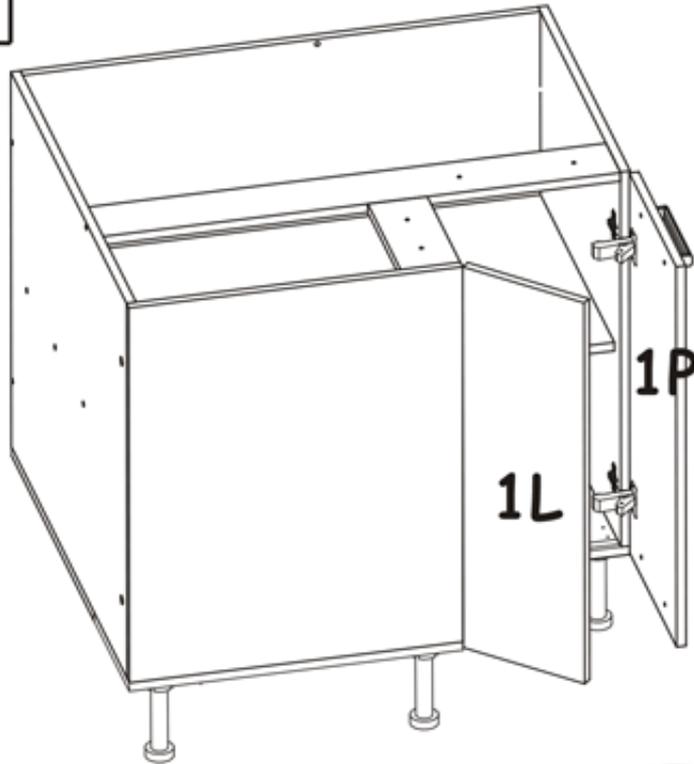


S90/80

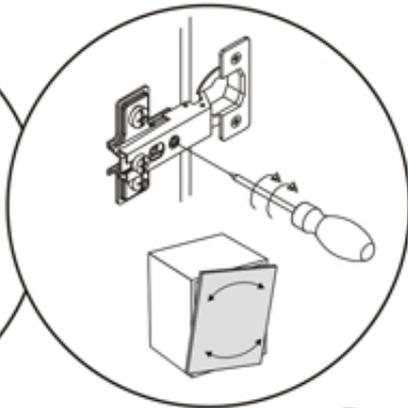
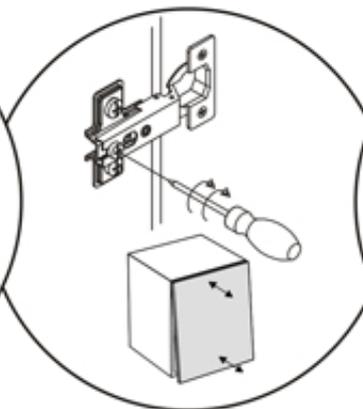
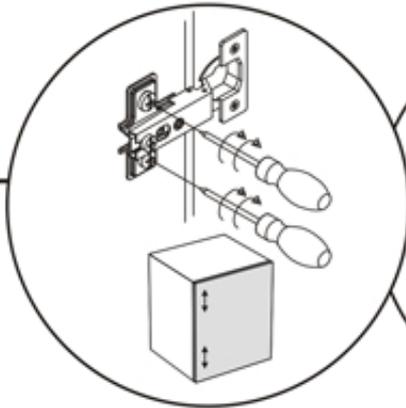
7

Carefully LIFT cabinet onto its feet. Do NOT drag or push the cabinet as this can cause damage.

Attach the doors by clipping the hinges onto the hinge clips. Use a phillips head screwdriver to adjust the tilt and rotation of the doors to make them level.

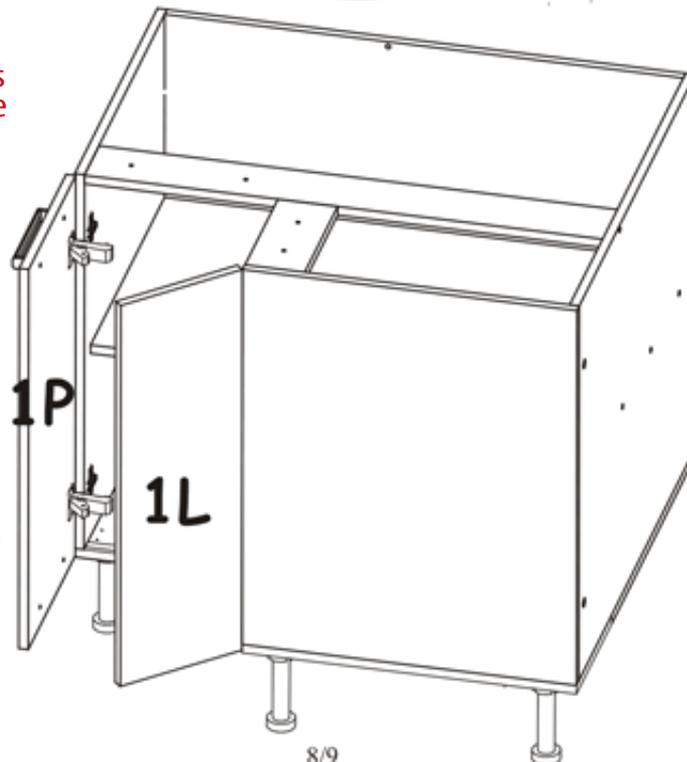


7



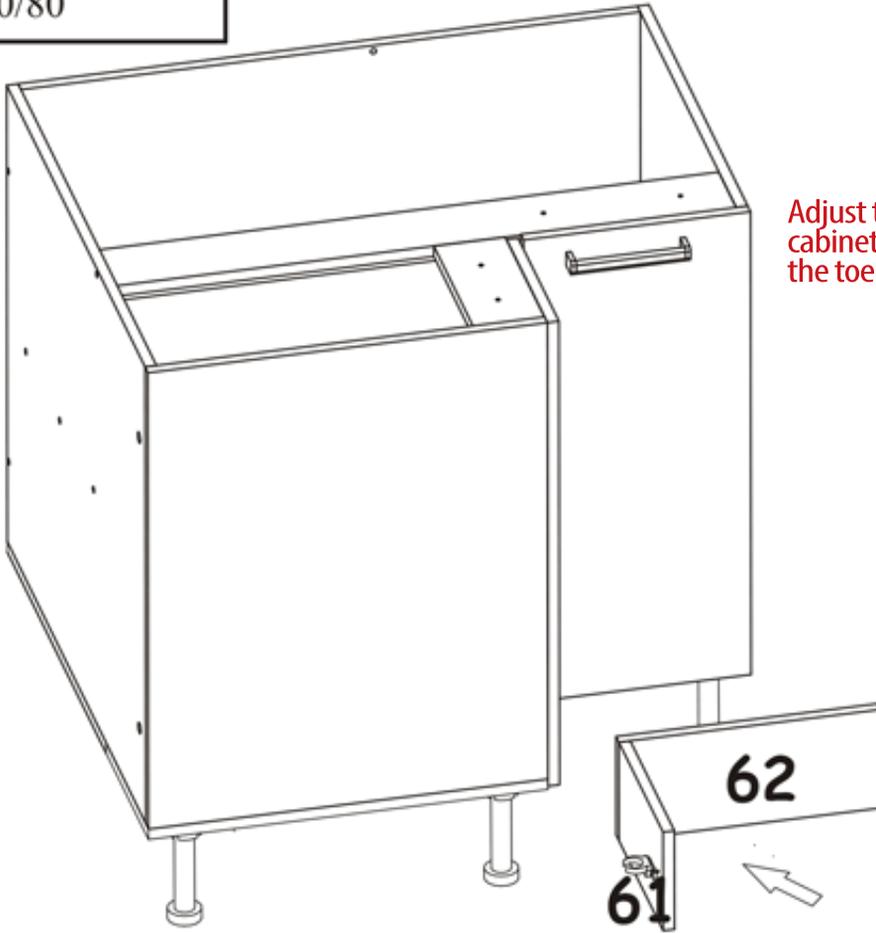
Carefully LIFT cabinet onto its feet. Do NOT drag or push the cabinet as this can cause damage.

Attach the doors by clipping the hinges onto the hinge clips. Use a phillips head screwdriver to adjust the tilt and rotation of the doors to make them level.



S90/80

8



Adjust the feet to make the cabinet top level, then clip the toe kick into place.

8

Adjust the feet to make the cabinet top level, then clip the toe kick into place.

