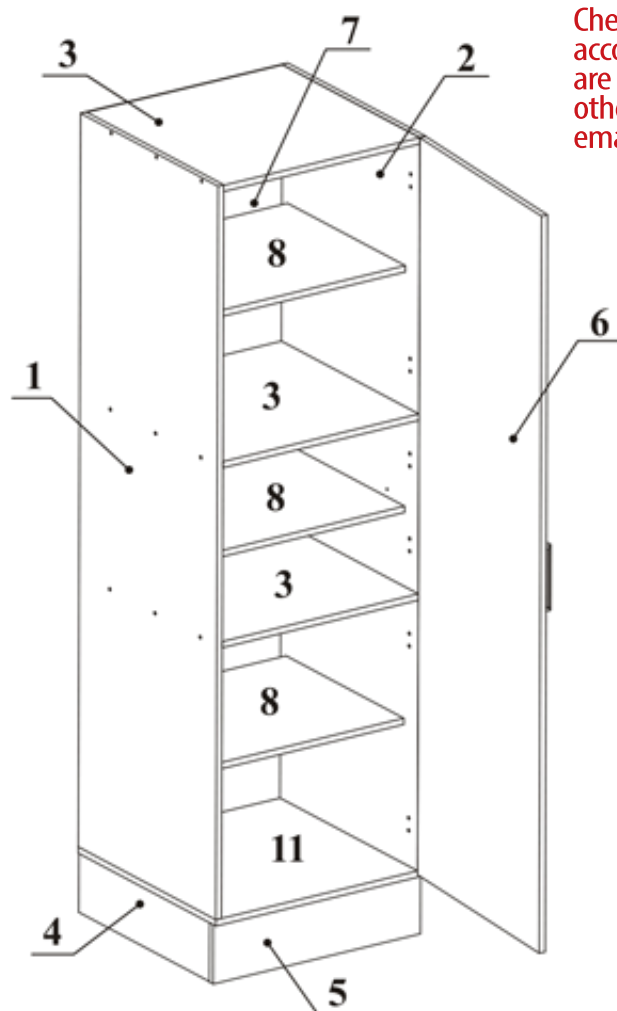
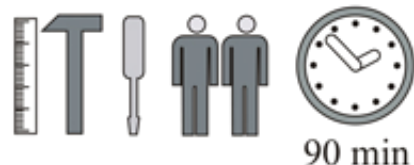
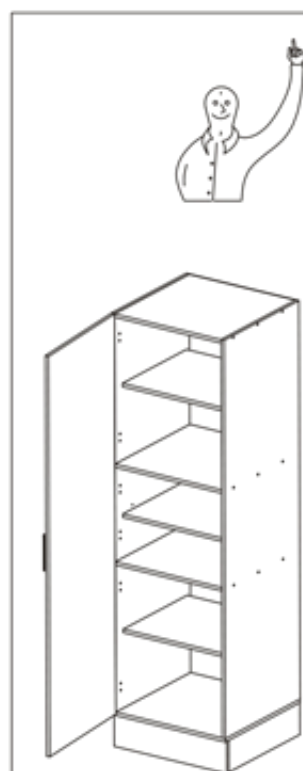












Assembly Instructions for cabinets: S60PL/222/60/1D



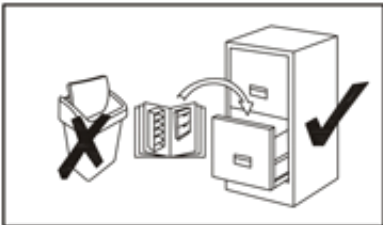
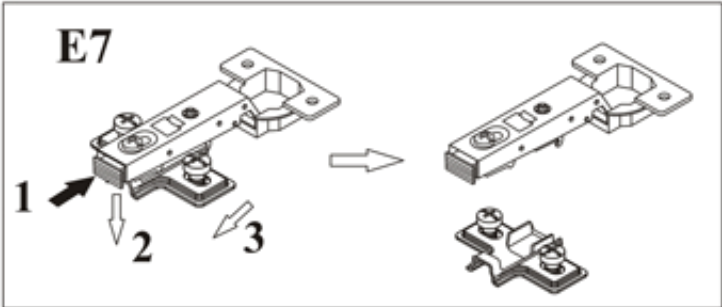
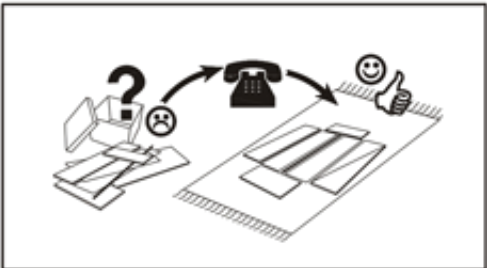
Check all the items are in your box according to the list on this manual. If you are missing anything, please check all other boxes first and then send us an email with a list of the parts you need.



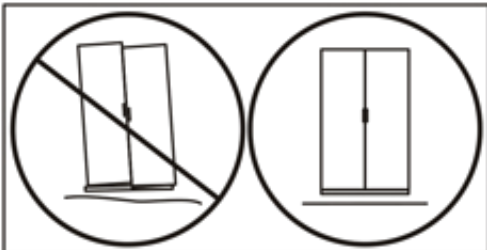
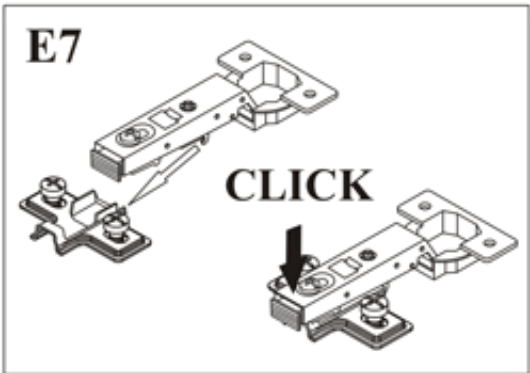
90 min

A1 X18 	ZN X1 	D26 X2 	G7 X12 	L1 X1 	Z2 X10 
E7 X4 	E8 X4 	B11 X24 	G4 X24 	D10 X38 	G2 X1 
B3 X54 	I13 X4 	I14 X6 			

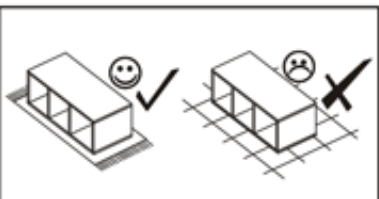
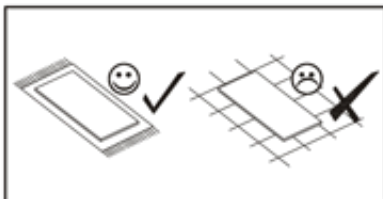
S60PL/222/60/1D



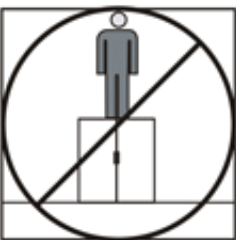
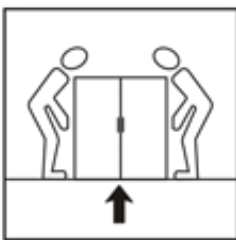
Keep your product assembly manual in a safe place until your kitchen is finished.



Be sure to assemble your cabinets on a flat surface and keep them straight and square.



Assemble your cabinets on a rug or a surface that will not scratch or damage them.



Do not push cabinets into place. Get someone to help you lift the cabinets into place, or you could risk damaging the feet.

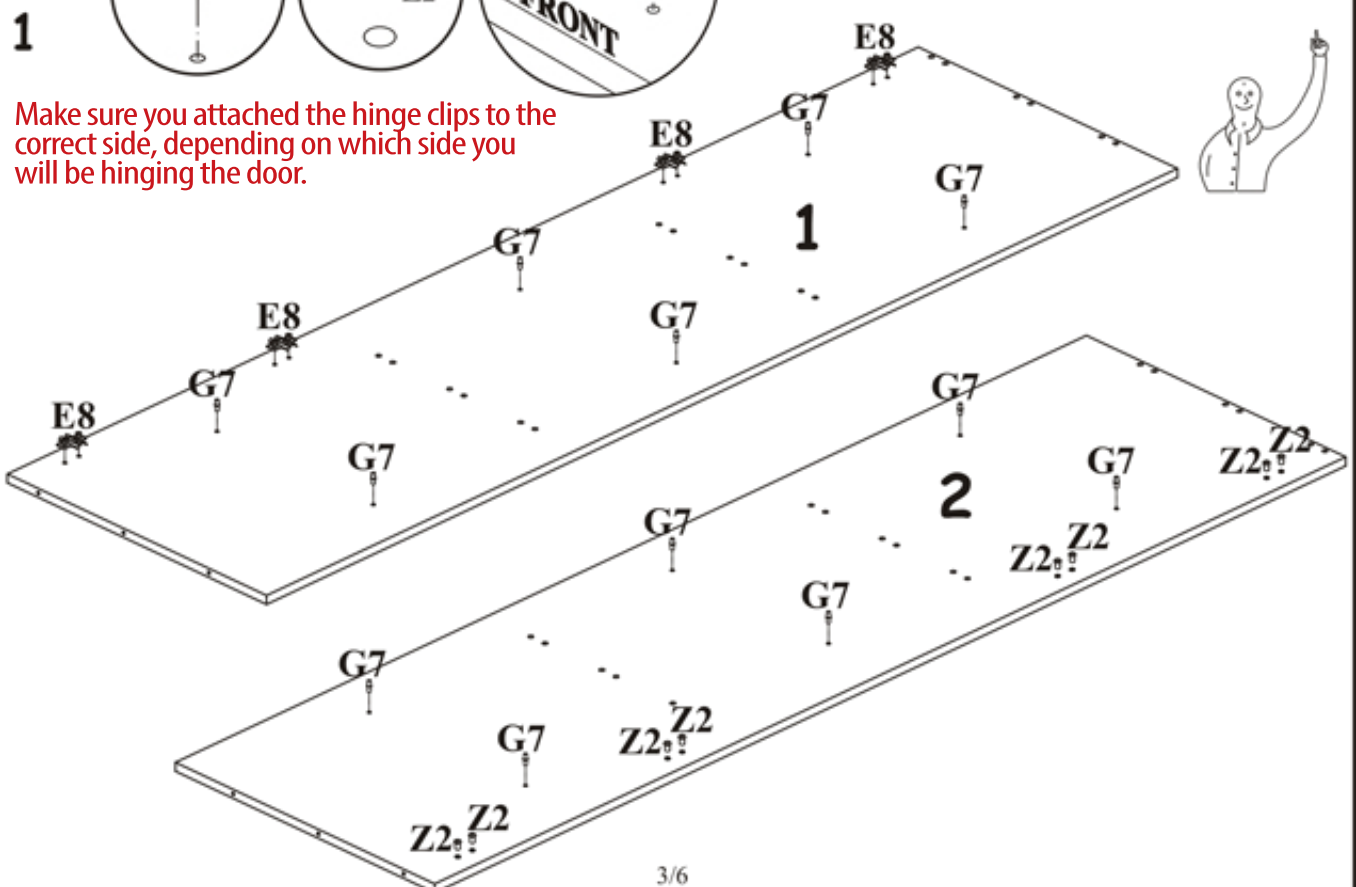
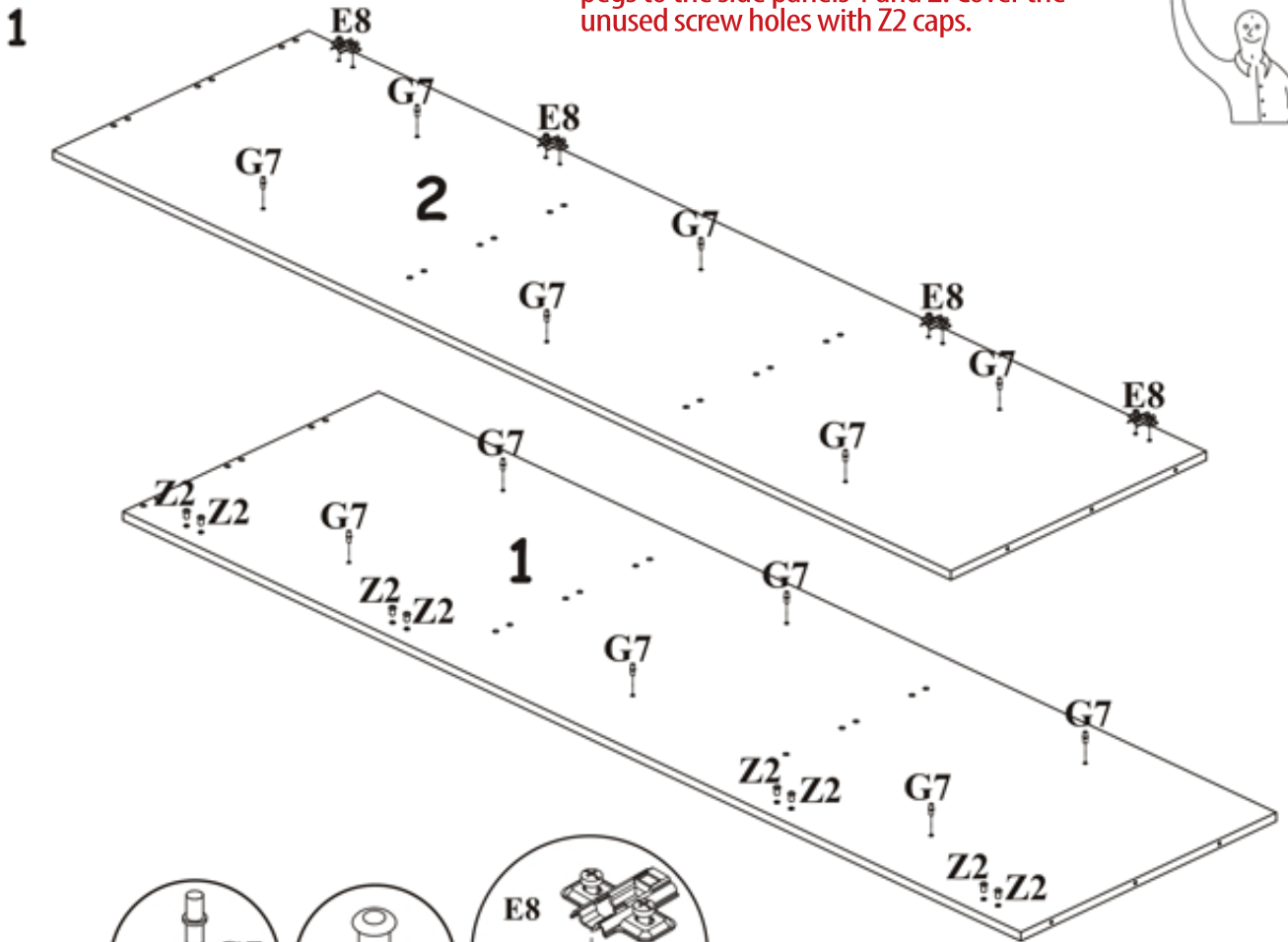
Do not stand on the cabinets.



Once protective film on thermal wrap doors is removed, do not clean for 7 days. This allows the surface to harden. Only clean the cabinets with a small amount of warm water or non harsh chemicals.

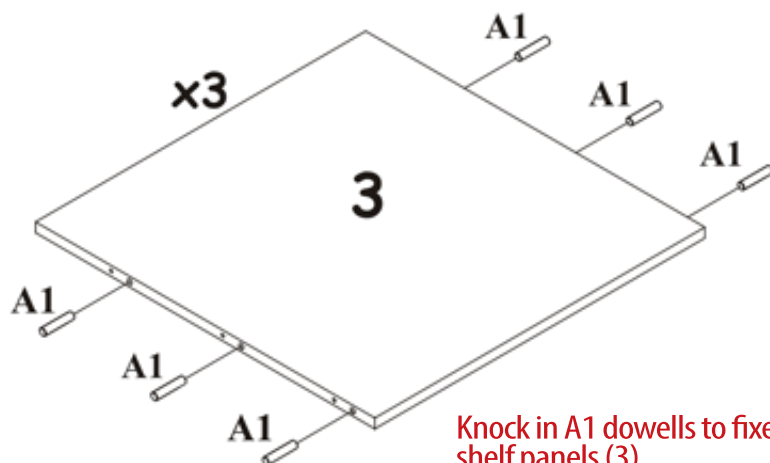
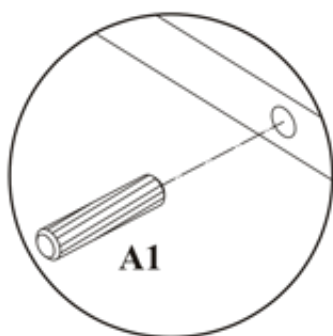
S60PL/222/60/1D

Screw on E8 hinge clips and push in G7 shelf pegs to the side panels 1 and 2. Cover the unused screw holes with Z2 caps.



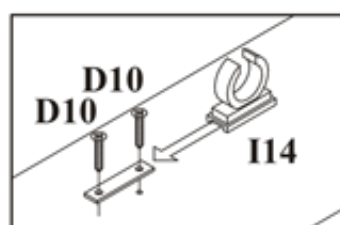
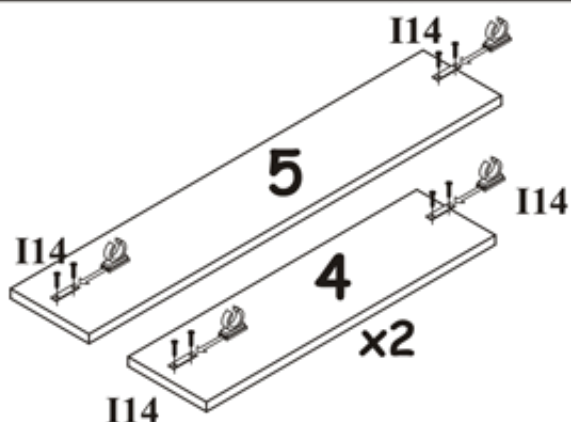
S60PL/222/60/1D

2



Knock in A1 dowells to fixed shelf panels (3).

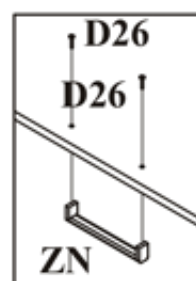
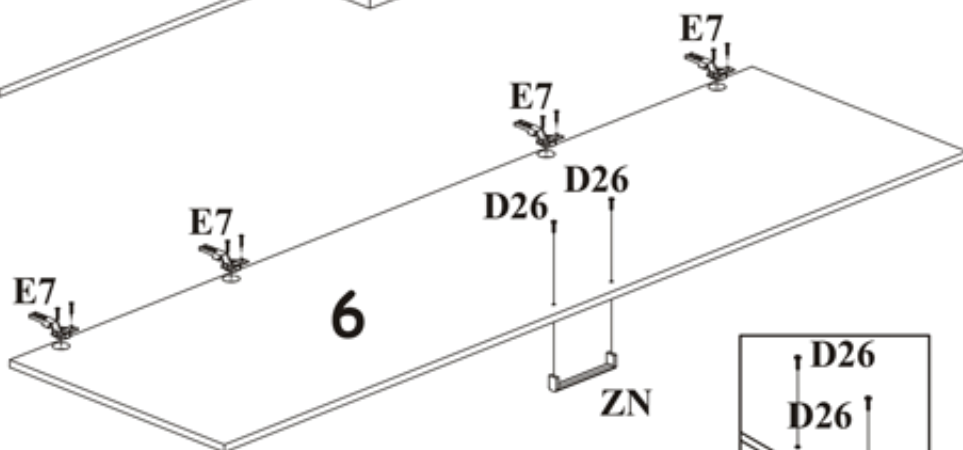
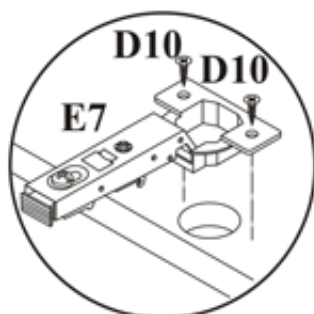
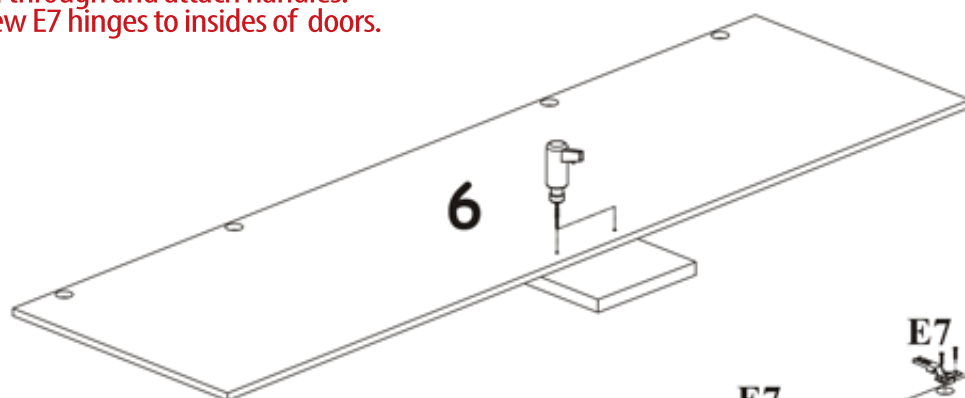
3



Follow instructions for fitting toe kicks. Screw on the toe kick clip brackets to line up with the cabinet feet and slide the clips on.

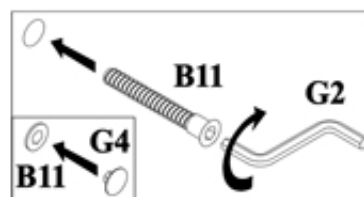
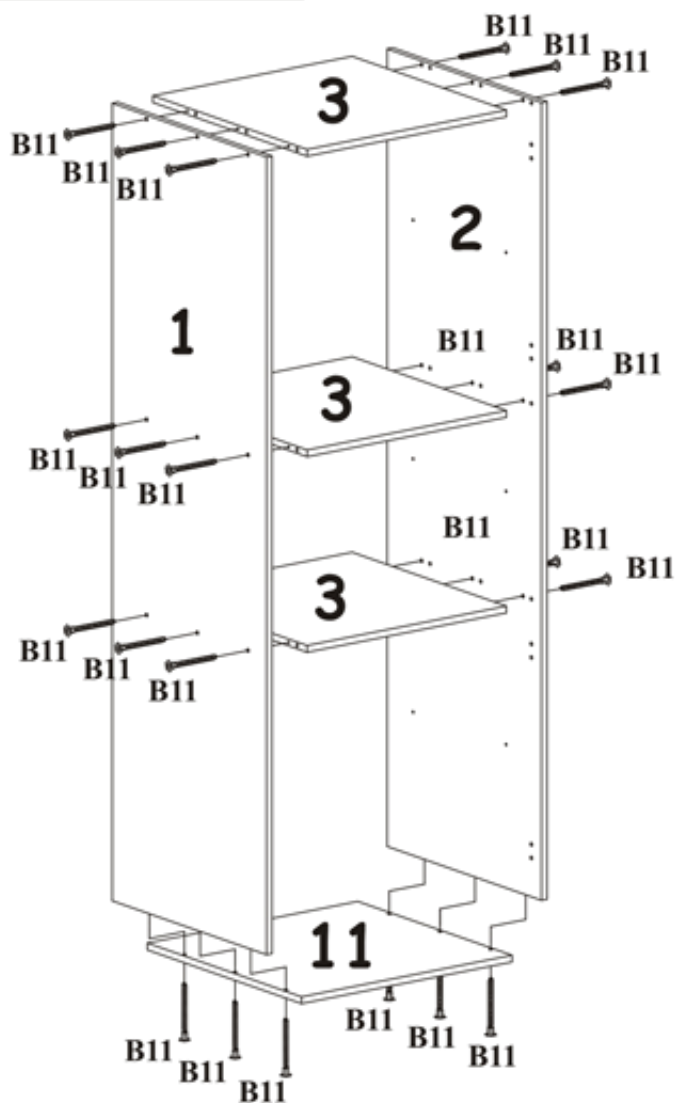
4

Drill through and attach handles.
Screw E7 hinges to insides of doors.



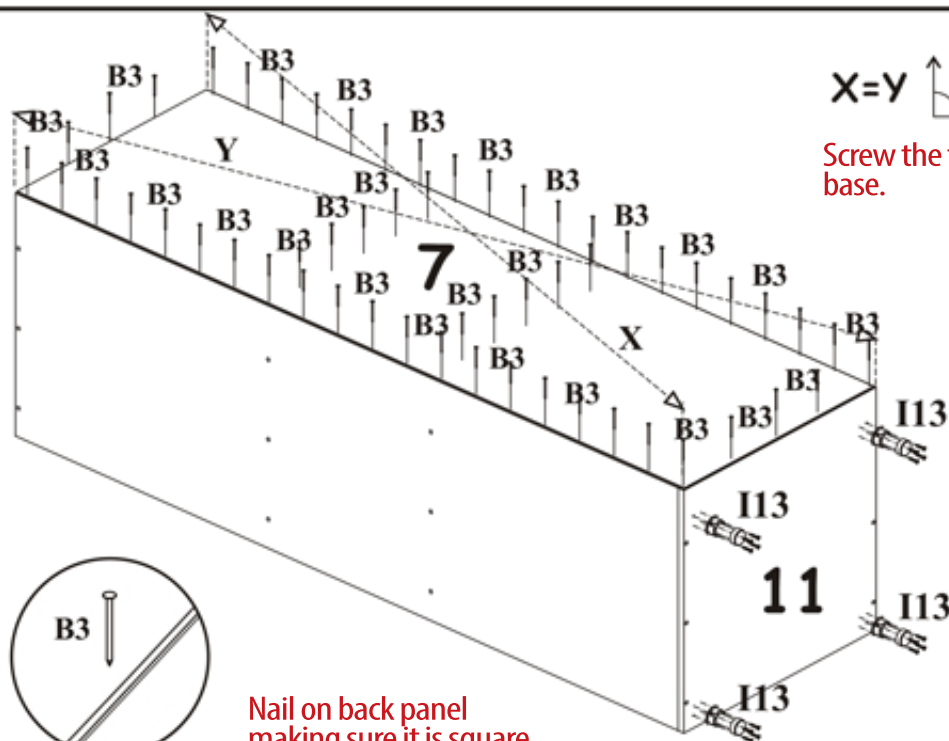
S60PL/222/60/1D

4



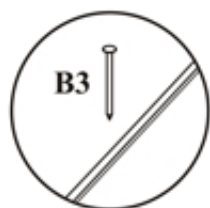
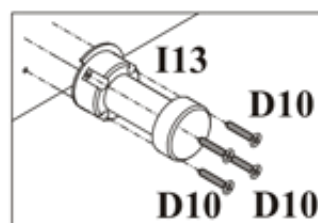
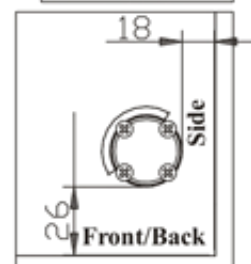
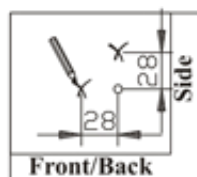
Screw together cabinet frame with B11 screws and allen key tool. Start with 1 side first and attach the top and the shelves. Then attach the other side and the base.

5



$X=Y$ 90°

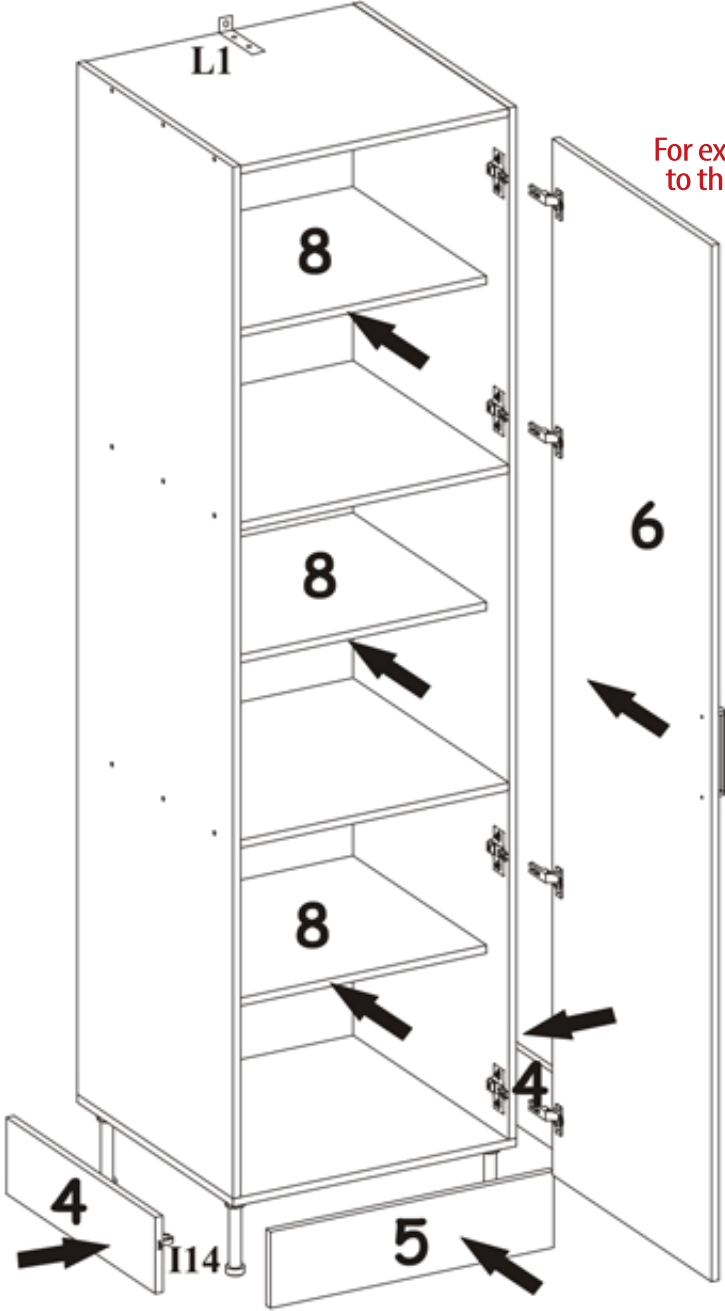
Screw the feet to the base.



Nail on back panel making sure it is square.

S60PL/222/60/1D

6 Attach the doors by clipping the hinges onto the hinge clips. Use a phillips head screwdriver to adjust the tilt and rotation of the doors to make them level.



For extra support, fix to the wall with L1 bracket.

