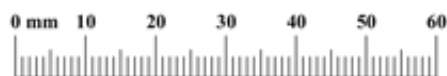
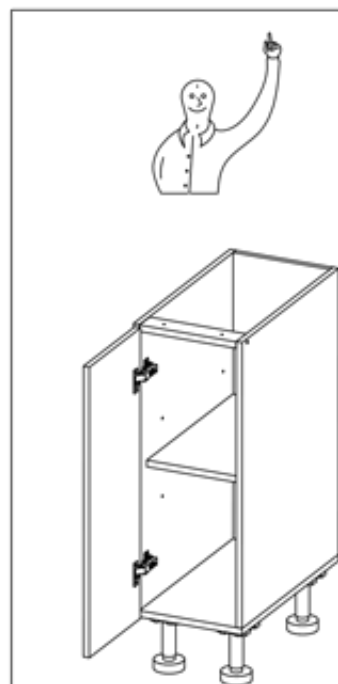
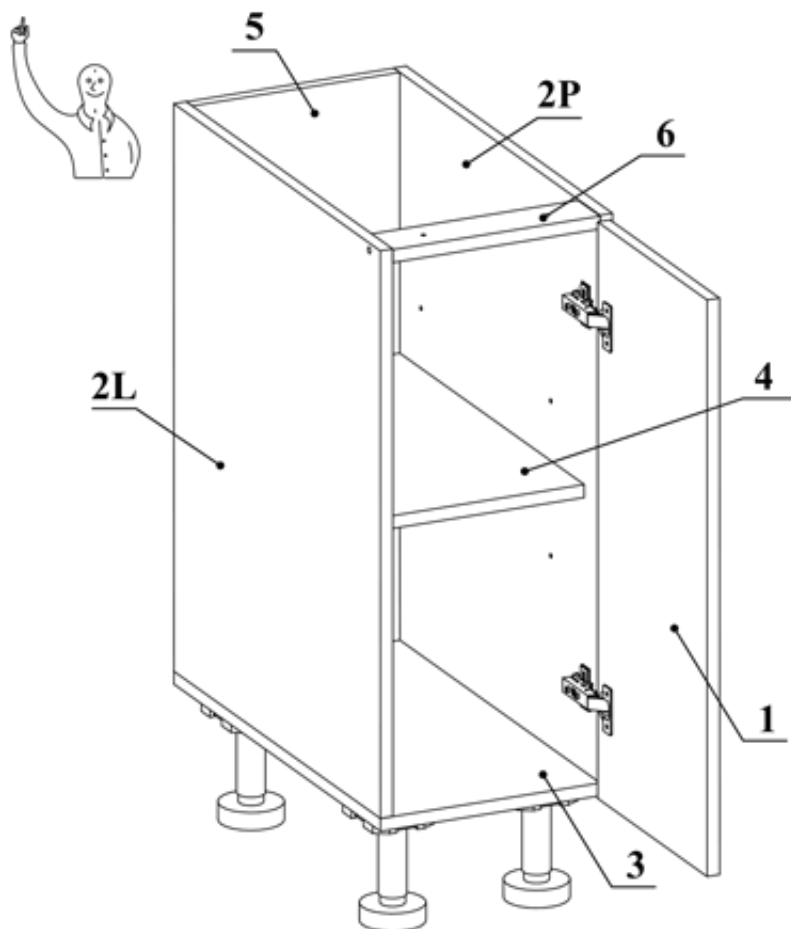





















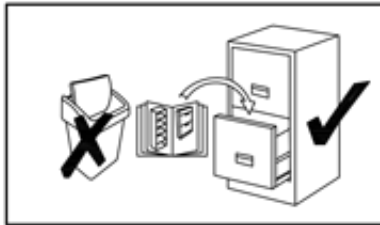
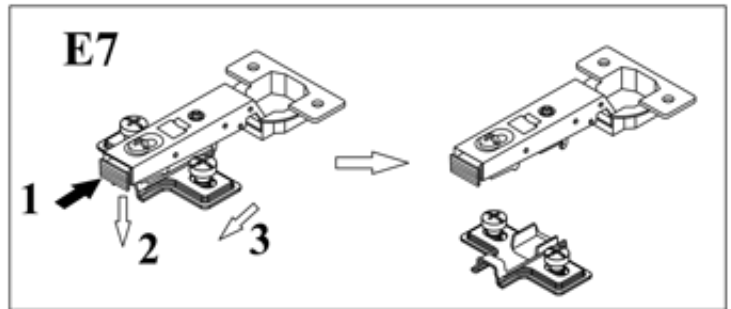
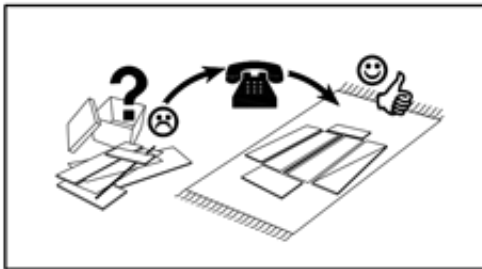
Assembly Instructions for cabinets: EURO S20,S30,S40,S45,S50



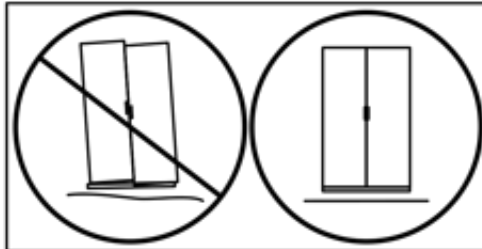
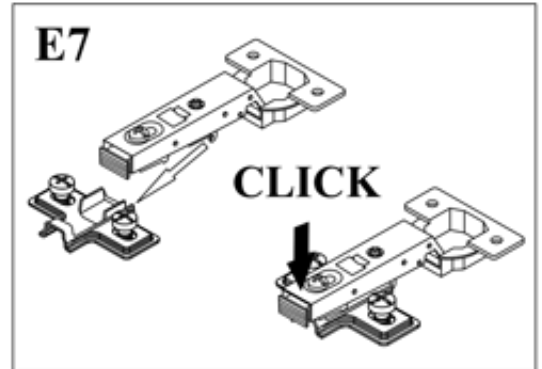
90 min

A1 X6 	B4 X4 	B5 X4 	G5 X4 	UP6 X2 	G7 X4 
E7 X2 	E8 X2 	B11 X8 	G4 X8 	D10 X4 	G2 X1 
D27 X16 	I15 X4 	I16 X2 	D30 X8 	Z2 X16 	G3 X2 
KM1 X2 	<p>Check all the items are in your box according to the list on this manual. If you are missing anything, please check all other boxes first and then send us an email with a list of the parts you need.</p>				

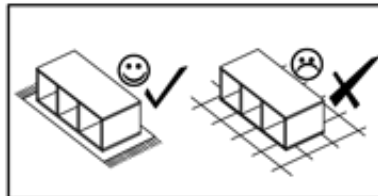
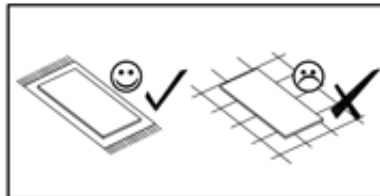
EURO S20,S30,S40,S45,S50



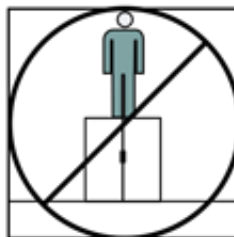
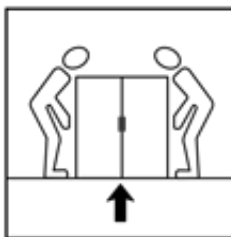
Keep your product assembly manual in a safe place until your kitchen is finished.



Be sure to assemble your cabinets on a flat surface and keep them straight and square.

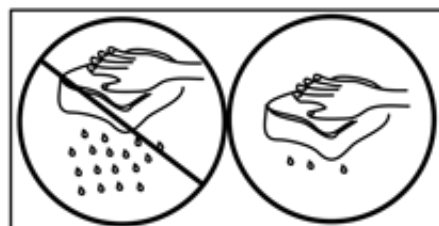


Assemble your cabinets on a rug or a surface that will not scratch or damage them.



Do not push cabinets into place. Get someone to help you lift the cabinets into place, or you could risk damaging the feet.

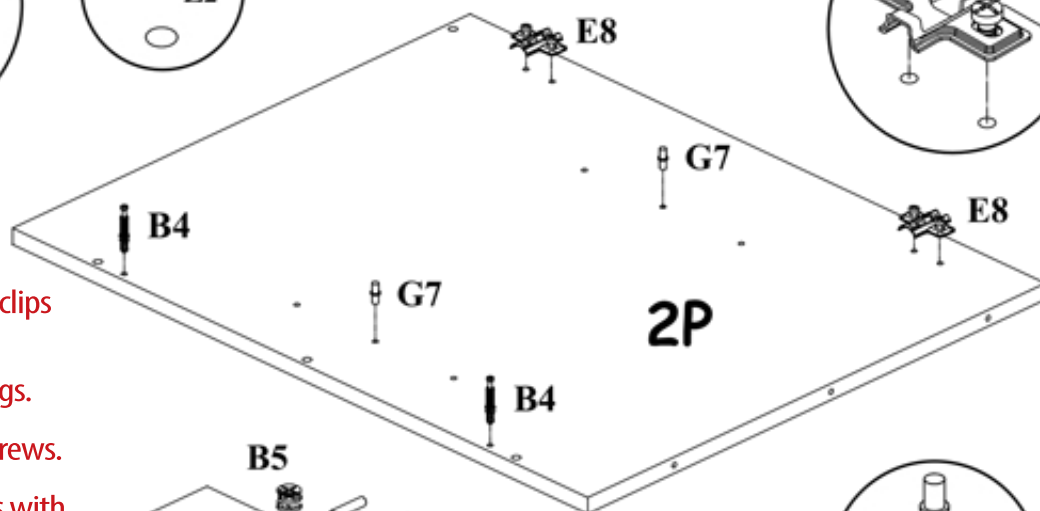
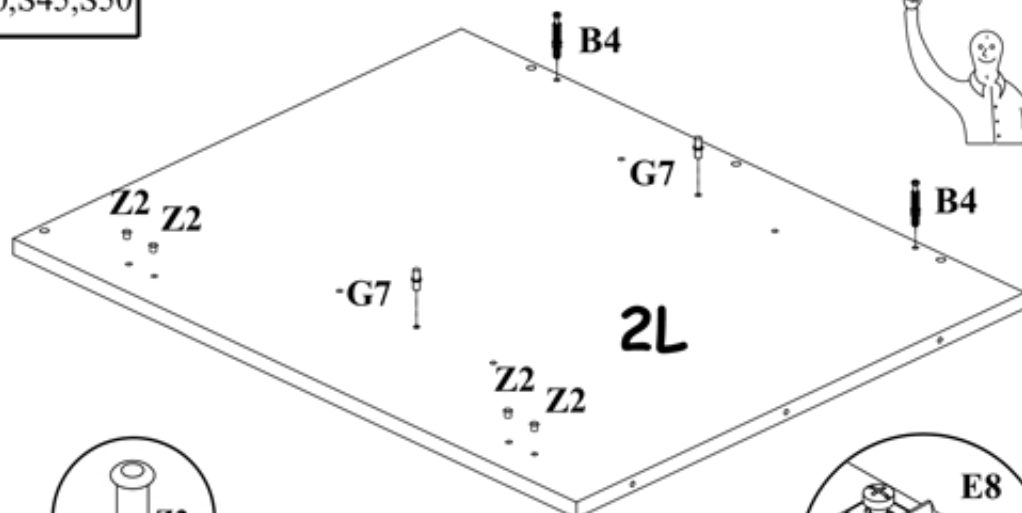
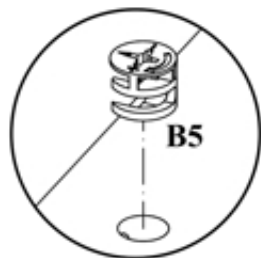
Do not stand on the cabinets.



Once protective film on thermal wrap doors is removed, do not clean for 7 days. This allows the surface to harden. Only clean the cabinets with a small amount of warm water or non harsh chemicals.

EURO S20,S30,S40,S45,S50

1

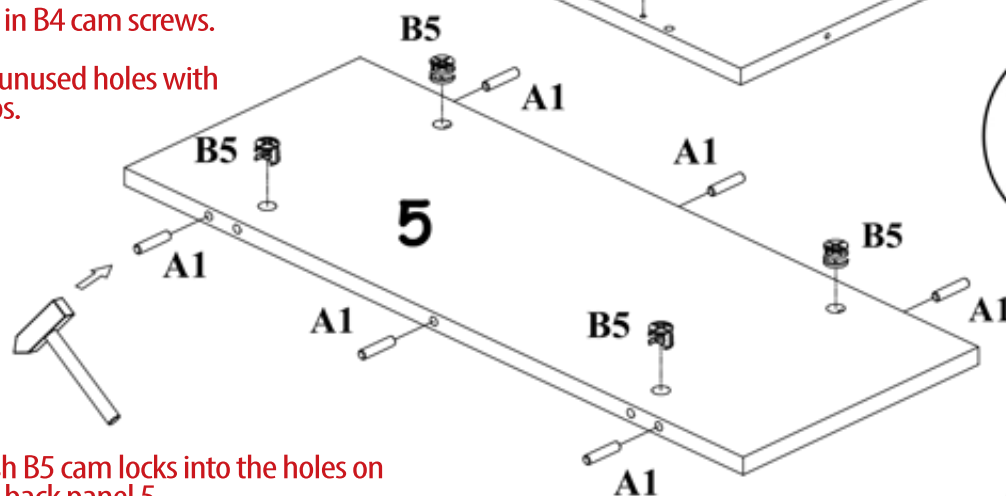


Screw on E8 hinge clips to side panels.

Push in G7 shelf pegs.

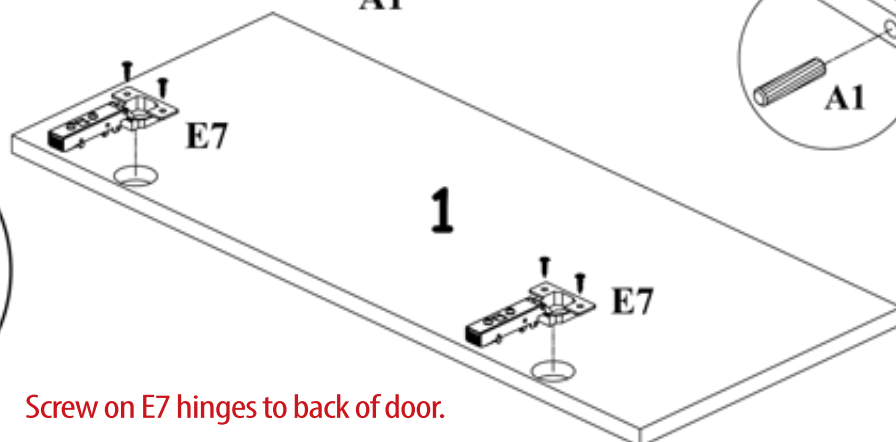
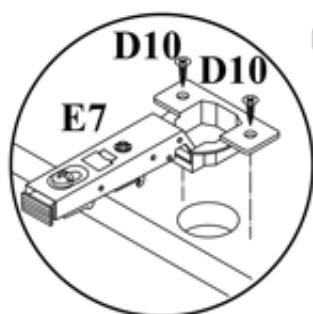
Screw in B4 cam screws.

Cover unused holes with Z2 caps.



Push B5 cam locks into the holes on the back panel 5.

Knock in A1 dowells.



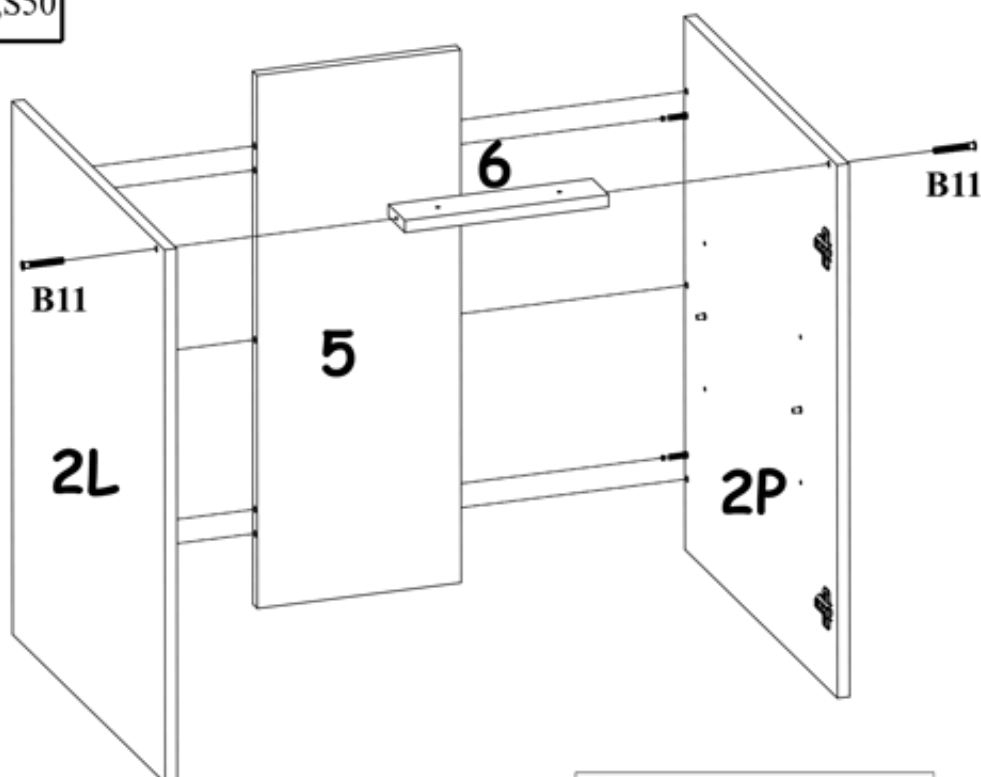
Screw on E7 hinges to back of door.

EURO S20,S30,S40,S45,S50

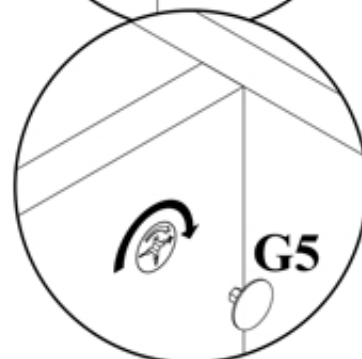
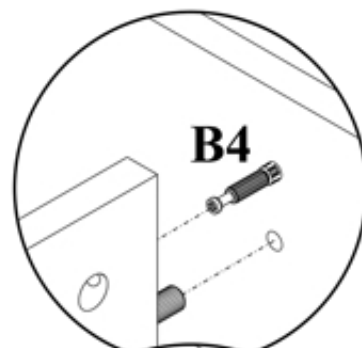
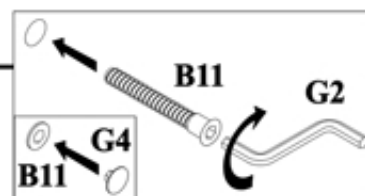
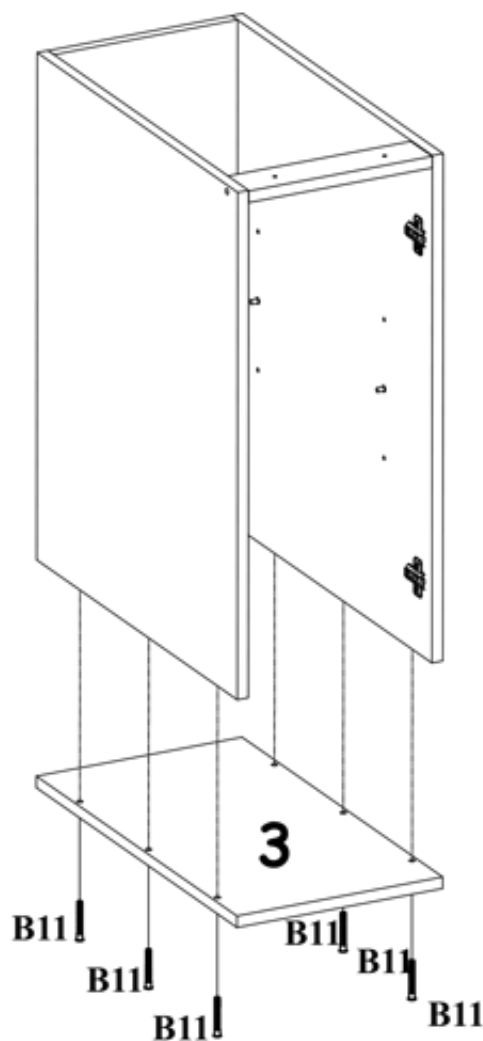
2

Push the side panels into either side of the back panel so that the B4 cam screws and the dowells slide into the holes.

Attach top rail 6 with B11 screws and cover with G4 caps.



3

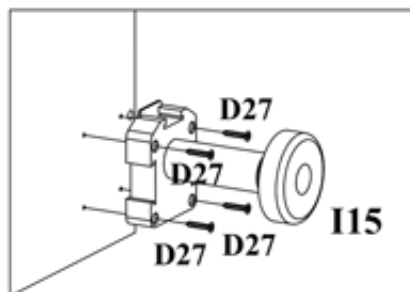
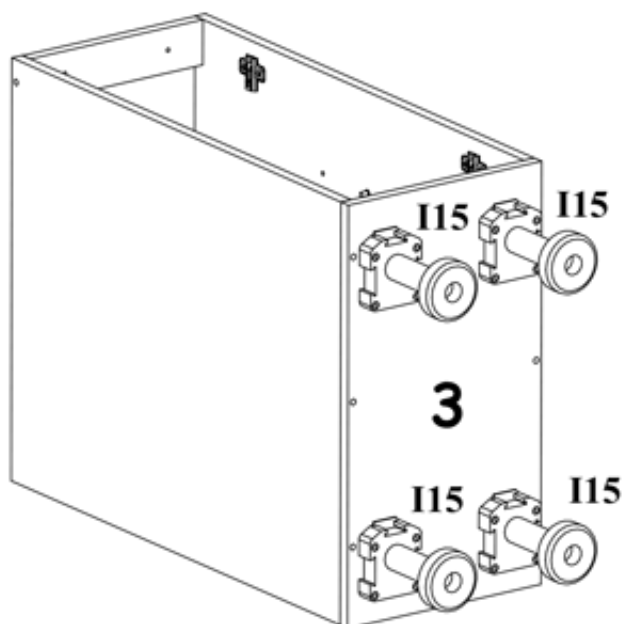


Screw on the base panel 3 with B11 screws and cover with G4 caps.

Tighten the B5 cam locks on panel 5 and cover with G5 caps.

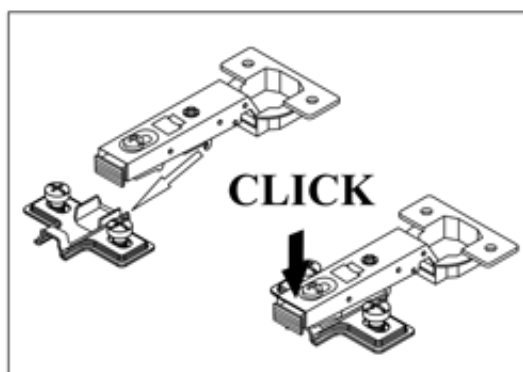
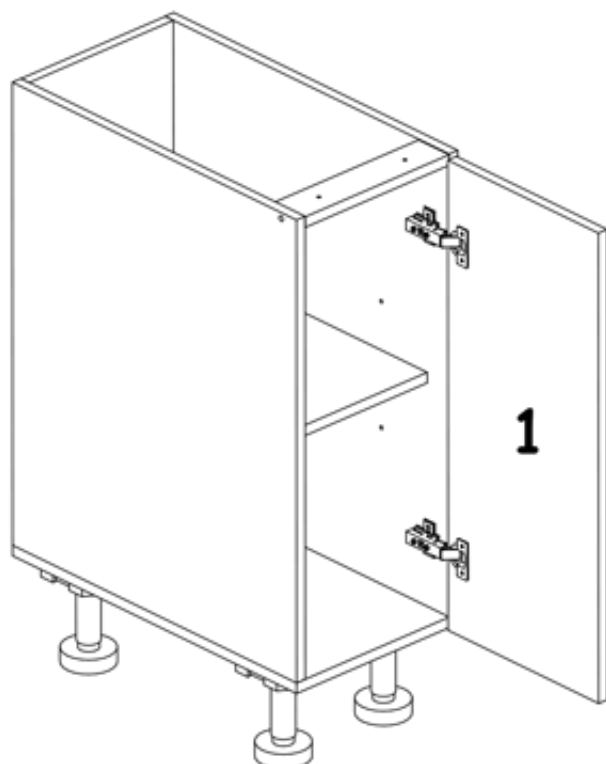
EURO S20,S30,S40,S45,S50

4



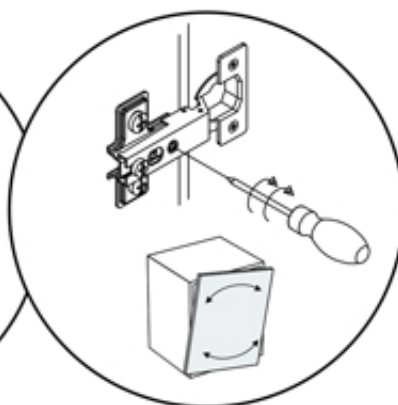
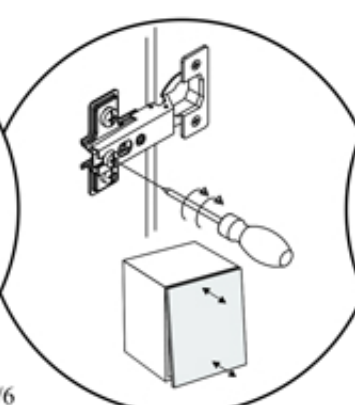
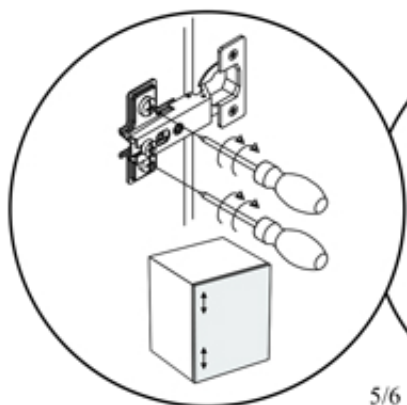
Carefully lay the cabinet down on a non-scratch surface. Screw on the feet with D27 screws.

5



Attach the door by sliding the hinges over the hinge clips, pushing down until they click into place.

Use a phillips head screwdriver to adjust the tilt and rotation of the doors to make them level.

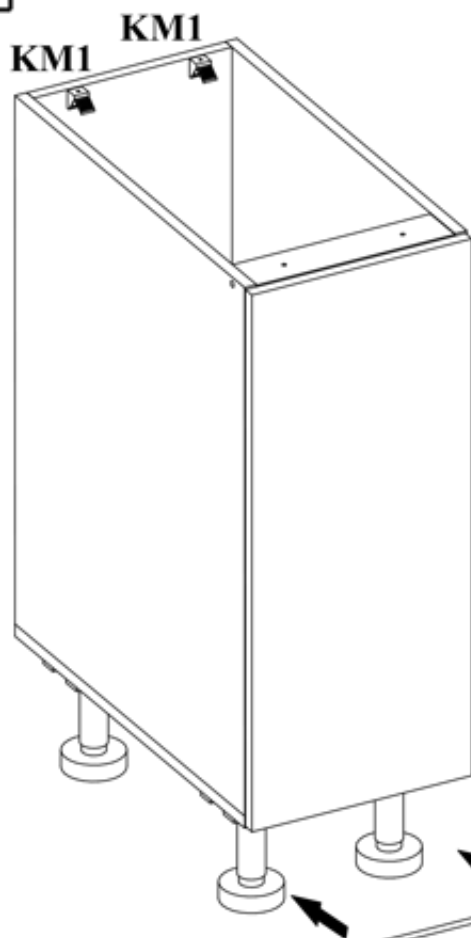


EURO S20,S30,S40,S45,S50

6



If required, screw on KM1 brackets for securing the bench top later on.



Cover any unused holes with Z2 caps.



Follow instructions from our website for fitting toe kicks if you have purchased them.

Screw on the toe kick clip brackets I16 to line up with the cabinet feet and slide the clips on.

