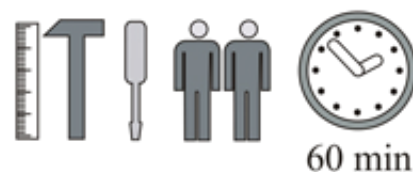
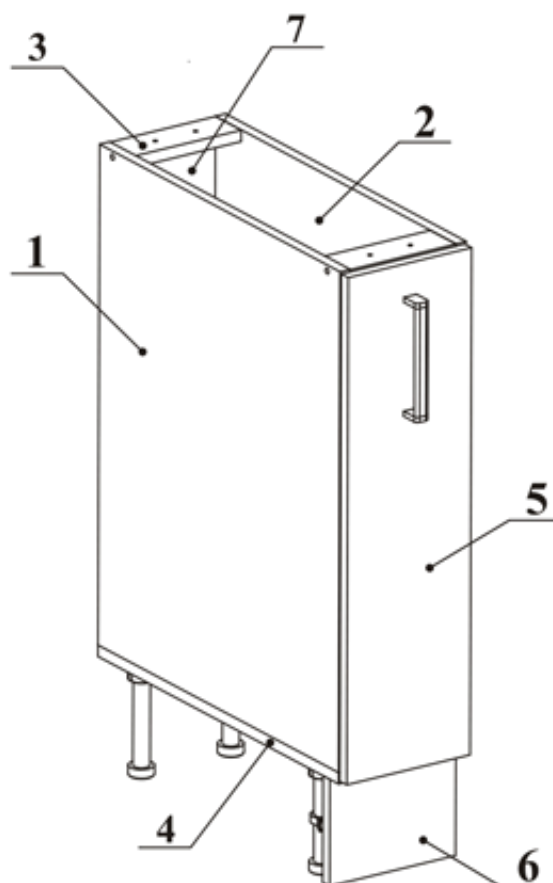













## Assembly Instructions for cabinets: S20C

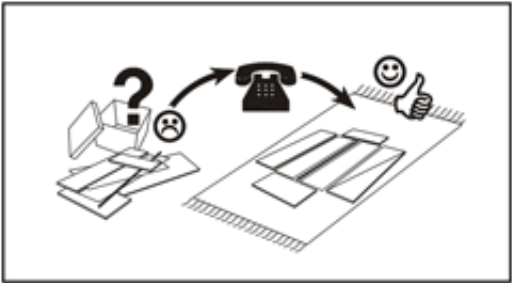


B11 X10  Ø7x50	G4 X10 	I13 X4  L=150 mm.	I14 X2 	G2 X1 	UP6 X6  UPØ4x30
D10 X20  USØ3,5x13	B3 X19  Ø1,4x25	ZN X1 	D26 X2  M4x22	UP5 X14  UPØ4x16	

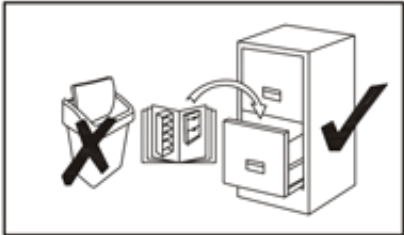
Check you have all the components listed on this summary sheet.  
If you do not, please make a note of all the items you are missing  
and contact us.



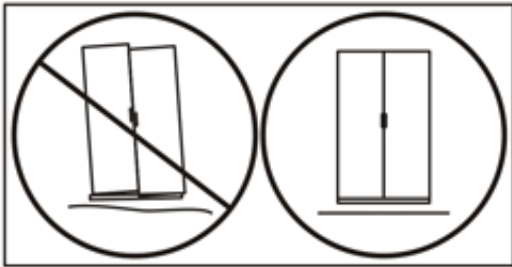
S20C



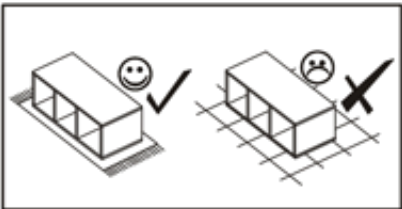
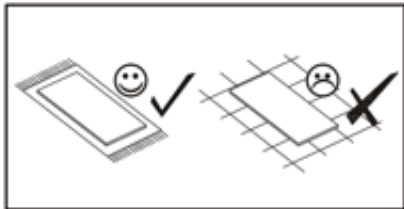
Check all the items are in your box according to the list on this manual. If you are missing anything, please check all other boxes first and then send us an email with a list of the parts you need.



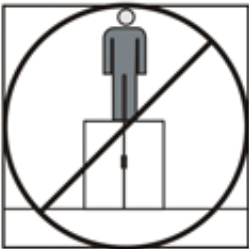
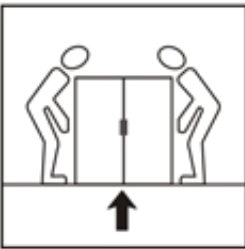
Keep your product assembly manual in a safe place until your kitchen is finished.



Be sure to assemble your cabinets on a flat surface and keep them straight and square.



Assemble your cabinets on a rug or a surface that will not scratch or damage them.



Do not push cabinets into place. Get someone to help you lift the cabinets into place, or you could risk damaging the feet.  
Do not stand on the cabinets.

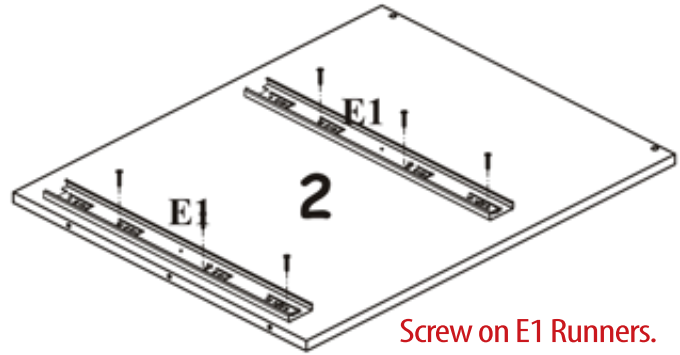


Once protective film on thermal wrap doors is removed, do not clean for 7 days. This allows the surface to harden. Only clean the cabinets with a small amount of warm water or non harsh chemicals.

S20C

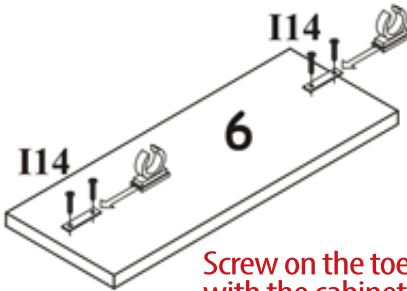
1

**See instructions  
for cargo pack 2**

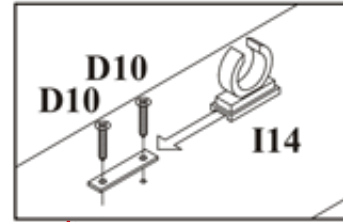


Screw on E1 Runners.

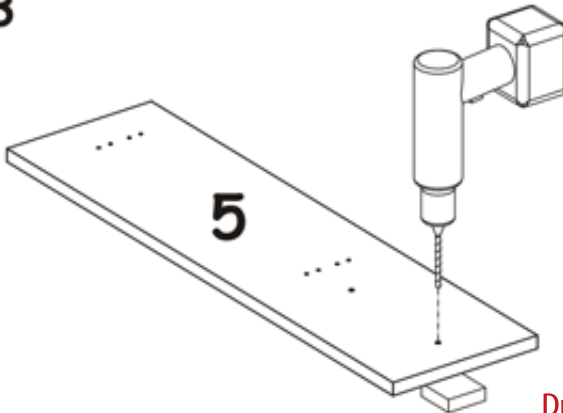
2



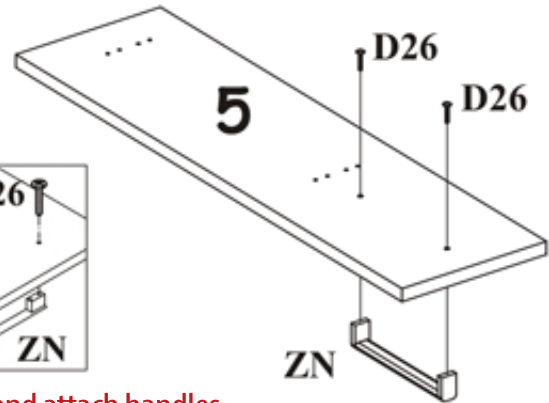
Screw on the toe kick clip brackets to line up  
with the cabinet feet and slide the clips on.



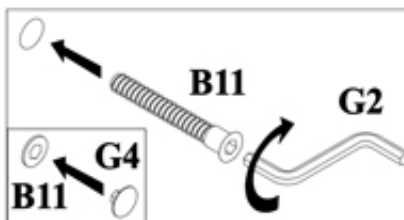
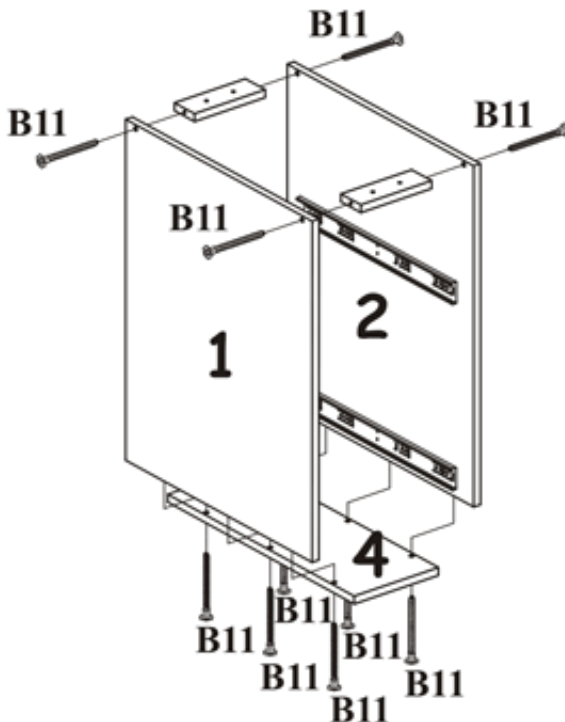
3



Drill through and attach handles.



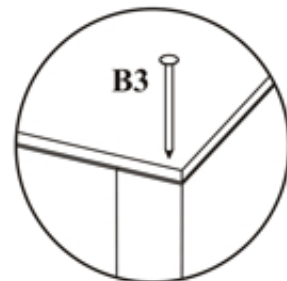
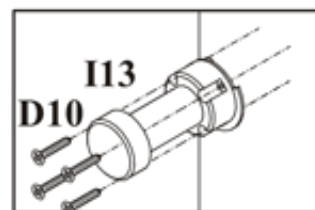
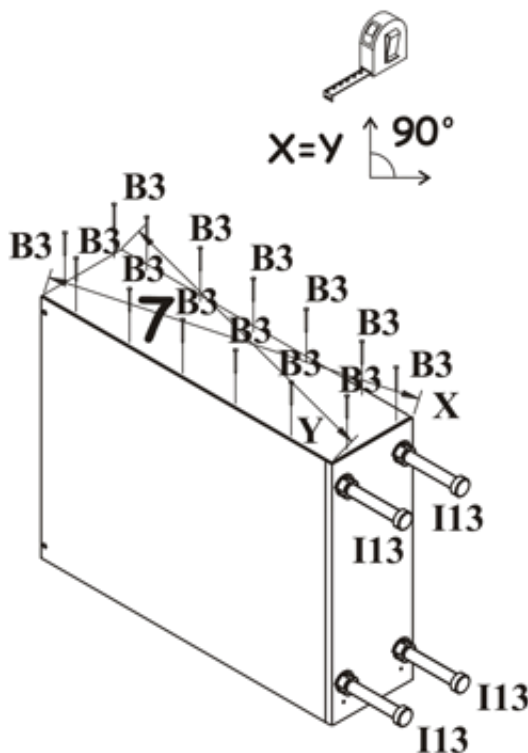
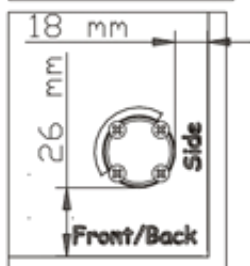
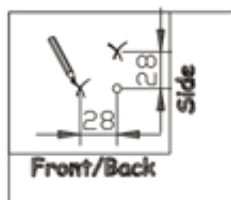
4



Screw together cabinet frame  
with B11 screws and allen key  
tool.

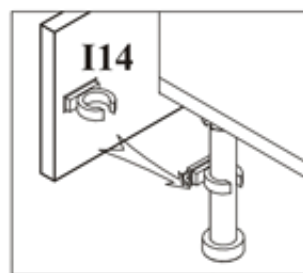
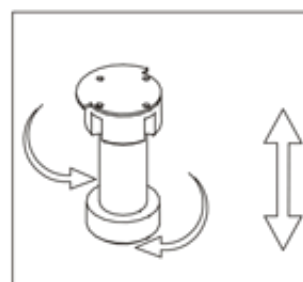
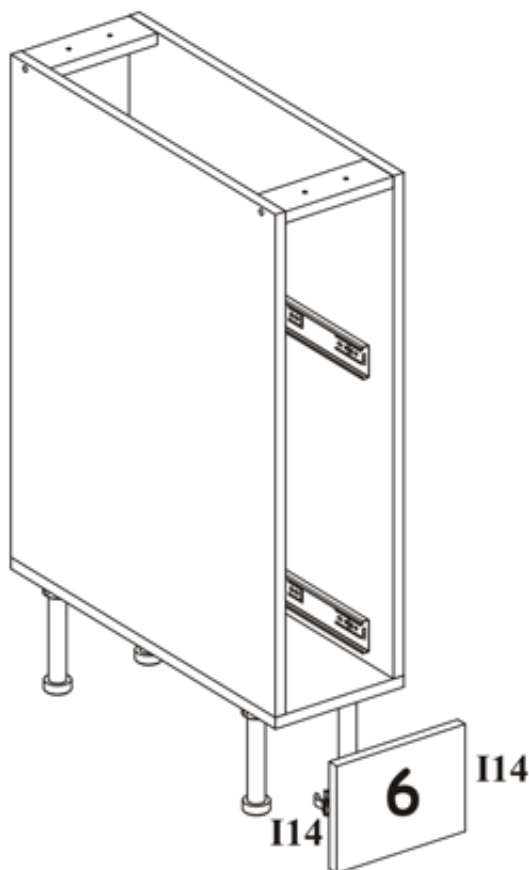
S20C

5



Nail on back panels and  
screw feet to base

6



**Continue with  
instructions  
for cargo pack 2**

Screw on the toe kick clip brackets to line  
up with the cabinet feet and slide the  
clips on.

Adjust the feet to make the cabinet top  
level, then clip the toe kick into place.